## Steel Coil Specifications

<table>
<thead>
<tr>
<th>RF Model</th>
<th>Profile Width</th>
<th>BMT Thickness</th>
<th>Coli Width Mm</th>
<th>Kg/metre</th>
<th>Profile Shape</th>
<th>Tensile Strength</th>
</tr>
</thead>
<tbody>
<tr>
<td>5-090</td>
<td>90</td>
<td>.75</td>
<td>190</td>
<td>1.20</td>
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<td>G350-G550</td>
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<td>.95</td>
<td>190</td>
<td>1.53</td>
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<td>G350-G550</td>
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</tbody>
</table>

### 5-Series Panel Rollformers

- **Material**: Zincalume, Galvalume or G-90/275 gms/m² galvanised steel
- **Coil must be un-oiled (dry) type**
- **Decoiler coil weight recommended not to exceed 850kgs, unless larger decoiler stamped with 1,500kg**
- **High tensile steel**: G550 for .55 - .95mm thick steel   
  Low tensile steel: G350 for 1.15mm thick steel  
  [G250 can only be used for non-structural, non-load bearing and internal partitions]
- **Steel Weight calculations**: These may differ slightly depending on the supplier

### 7-Series Panel Rollformers

- **Material**: Zincalume, Galvalume or G-90/275 gms/m² galvanised steel
- **Coil must be un-oiled (dry) type**
- **Decoiler coil weight recommended not to exceed 850kgs, unless larger decoiler stamped with 1,500kg**
- **High tensile steel**: G550 for .55 - .95mm thick steel   
  Low tensile steel: G350 for 1.15mm thick steel  
  [G250 can only be used for non-structural, non-load bearing and internal partitions]
- **Steel Weight calculations**: These may differ slightly depending on the supplier

### Truss Rollformers

- **Material**: Zincalume, Galvalume or G-90/275 gms/m² galvanised steel
- **Coil must be un-oiled (dry) type**
- **Decoiler coil weight recommended not to exceed 850kgs, unless larger decoiler stamped with 1,500kg**
- **High tensile steel**: G550 for .55 - .95mm thick steel   
  Low tensile steel: G350 for 1.15mm thick steel  
  [G250 can only be used for non-structural, non-load bearing and internal partitions]
- **Steel Weight calculations**: These may differ slightly depending on the supplier

Coil specifications table refers to Base Metal Thickness (BMT). (example: 1.15 BMT + 2275 coating (0.04mm) = approx. 1.20mm
5-Series panel Rollformer section profiles

7-Series panel Rollformer section profiles

Truss rollformer section profiles