

## **Systems Comparison Chart**

Series & Model	RF7-90 Panel	RF7-63 Panel	RF7-70 Panel	RF7-76 Panel	RF5-90 Panel	RF5-140 Panel	RF6-50 Truss	RF6-75 Truss	RF6-38 Web
Profile	90mm C Section	63mm C Section	70mm C Section	76mm C Section	90mm C Section	140mm C Section	Patented Top Hat Profile	Patented Top Hat Profile	Box Web Section
Specifications									
Profile Image						-			
Profile Size	90mm/3.5inch	63mm/2.50inch	70mm/2.75inch	76mm/3inch	90mm/3.5inch	140mm/5.5inch	51mm high Patented Top Hat Profile	77mm high Patented Top Hat Profile	38mm Box Web Section
Number of Profiles	1	1	1	1	1	1	1	1	1
Product Description	walls, floor joists ceiling panels, panelised roofs	walls, floor joists, ceiling panels, panelised roofs	walls, floor joists, ceiling panels, panelised roofs	walls, floor joists, ceiling panels, panelised roofs	walls, floor joists, ceiling panels, panelised roofs	walls, floor joists, ceiling panels, panelised roofs	bolted floor joists and bolted roof trusses	bolted floor joists and bolted roof trusses	Web sections in trusses
Markets	Worldwide	Worldwide	Worldwide	Worldwide	Worldwide	Worldwide	Worldwide	Worldwide	Worldwide
Capabilities	3 level residential & light commercial	Non load bearing, social housing, partitioning & bath- room pods	2 level residential & light commercial transportable homes	2 level residential & light commercial transportable homes	3 level residential light commercial	8 level commercial & 7 metre high walls	Up to 36 metre clear roof span capability. Up to 8.5 metre floor joist span capability	Up to 50 metre clear roof span capability. Up to 14 metre floor joist span capability	
Software							'		
Design Software	ScotSteel Design and Engineering Software	ScotSteel Design and Engineering Software	ScotSteel Design and Engineering Software	ScotSteel Design and Engineering Software	ScotSteel Design and Engineering Software	ScotSteel Design and Engineering Software	ScotSteel Design Software & Truss Engineering Soft- ware	ScotSteel Design Software & Truss Engineering Soft- ware	ScotSteel Design Software & Truss Engineering Soft- ware
Rollformer Software	ScotRF Rollformer Software	ScotRF Rollformer Software	ScotRF Rollformer Software	ScotRF Rollformer Software	ScotRF Rollformer Software	ScotRF Rollformer Software	ScotRF Rollformer Software	ScotRF Rollformer Software	ScotRF Rollformer Software

Series & Model	RF7-90 Panel	RF7-63 Panel	RF7-70 Panel	RF7-76 Panel	RF5-90 Panel	RF5-140 Panel	RF6-50 Truss	RF6-75 Truss	RF6-38 Web	
Steel Coil Specification										
Gauge/Material Thickness	0.55 - 1.15mm	0.55 - 0.95mm	0.55 - 0.95mm	0.55 - 1.15mm	0.55 - 1.15mm	0.55 - 1.15mm	0.55 -0.95mm	0.95 - 1.55mm	0.95mm	
Tensile Strength	0.55 - 0.95mm G250 - G550 1.15mm G250	0.55 - 0.75mm G250 - G550	0.55 - 0.75mm G250 - G550	0.55 - 0.95mm G250 - G550 1.15mm G250	0.55 - 0.95mm G250 - G550 1.15mm G250	0.55 - 0.95mm G250 - G550 1.15mm G250	0.55 - 0.95mm G250 - G550	0.95 - 1.15mm G250 - G550 1.55mm G250	0.95mm - G250	
Coil Width	173mm	143mm	153mm	156mm	192mm	244mm	173mm	224mm	114mm	
Dimensions - Crated										
Length	2930mm	2930mm	2930mm	2930mm	2930mm	2930mm	3230mm	4100mm	2700mm	
Width	780mm	780mm	780mm	780mm	780mm	780mm	780mm	800mm	900mm	
Height	1440mm	1440mm	1440mm	1440mm	1440mm	1440mm	1440mm	1590mm	1590mm	
Weight	768kgs	768kgs	768kgs	768kgs	768kgs	886kgs	1155kgs	1900kgs	1400Kgs	
Power Supply	Clean, dedicated power supply	Clean, dedicated power supply	Clean, dedicated power supply	Clean, dedicated power supply	Clean, dedicated power supply	Clean, dedicated power supply	Clean, dedicated power supply	Clean, dedicated power supply	Clean, dedicated power supply	
Power Supply	1 '	l '			'	1 '	· '	1 '	Clean, dedicated power supply	
Standard	220 - 240V ± 5%	220 - 240V ± 5%	220 - 240V ± 5%	220 - 240V ± 5%	220 - 240V ± 5%	220 - 240V ± 5%	380 - 400V±5%	380 - 400V±5%	380 - 400V±5%	
Rated Voltage										
Frequency	50Hz ± 3Hz	50Hz ± 3Hz	50Hz ± 3Hz	50Hz ± 3Hz	50Hz ± 3Hz	50Hz ± 3Hz	50Hz ± 3Hz	50Hz ± 3Hz	50Hz ± 3Hz	
Phase	Single	Single	Single	Single	Single	Single	Three	Three	Three	
Optional Rated Voltage	220 - 240V+ 5%	220 - 240V + 5%	220 - 240V + 5%	220 - 240V + 5%	220 - 240V + 5%	220 - 240V + 5%	380 - 400V±5%	380 - 400V±5%	380 - 400V±5%	
Frequency	60Hz ± 3Hz	60Hz ± 3Hz	60Hz ± 3Hz	60Hz ± 3Hz	60Hz ± 3Hz	60Hz ± 3Hz	60Hz ± 3Hz	60Hz ± 3Hz	60Hz ± 3Hz	
Phase	Three	Three	Three	Three	Three	Three	Three	Three	Three	
Power Consumption Average Maximum	18A 29A	18A 29A	18A 29A	18A 29A	18A 29A	18A 29A	8A 20A	8A 20A	8A 20A	
Recommended Outlet/ Wall socket	30A	30A	30A	25A	25A	25A	25A	25A	25A	
Cable Requirements	3-core, 4.0mm	3-core, 4.0mm	3-core, 4.0mm	3-core, 4.0mm	3-core, 4.0mm	3-core, 4.0mm	3-core, 4.0mm	3-core, 4.0mm	3-core, 4.0mm	

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Series & Model	RF7-90 Panel	RF7-63 Panel	RF7-70 Panel	RF7-76 Panel	RF5-90 Panel	RF5-140 Panel	RF6-50 Truss	RF6-75 Truss	RF6-38 Web	
Computer Communication										
32 / 64 bit Operating System	Microsoft support- ed operating sys- tems									
Laptop Interface to Rollformer	Ethernet Cable									
Options										
Operations	Plumbing Hole punch 102.6x65mm	Plumbing Hole punch 100x52mm	Plumbing Hole punch 100x52mm	Plumbing Hole punch 102.6x65mm	Plumbing Hole punch 102.6x65mm	Plumbing Hole punch 102.6x65mm	N/A	N/A	N/A	
<b>Cabinet Cooler</b>	For regions with an ambiet temp.									

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Series & Model	RF7-90 Panel	RF7-63 Panel	RF7-70 Panel	RF7-76 Panel	RF5-90 Panel	RF5-140 Panel	RF6-50 Truss	RF6-75 Truss	RF6-38 Web
Decoiler									
	S. C.	S. C.	The state of the s	The state of the s	W.	W.	The state of the s		The state of the s
Automated Power Feed	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Steel Coil Capability									
Steel Coil Width	114-244mm	114-244mm	114-244mm	114-244mm	114-244mm	114-244mm	114-244mm	114-244mm	114-244mm
Maximum Diameter Outside Inside	1200mm 500mm	1200mm 500mm	1200mm 500mm	1200mm 500mm	1200mm 500mm	1200mm 500mm	1200mm 500mm	1200mm 500mm	1200mm 500mm
Maximum Weight	1500kgs	1500kgs	1500kgs	1500kgs	1500kgs	1500kgs	1500kgs	1500kgs	1500kgs
<b>Dimensions - Crated</b>									
Length	1370mm	1370mm	1370mm	1370mm	1370mm	1370mm	1370mm	1370mm	1370mm
Width	1220mm	1220mm	1220mm	1220mm	1220mm	1220mm	1220mm	1220mm	1220mm
Height	1180mm	1180mm	1180mm	1180mm	1180mm	1180mm	1180mm	1180mm	1180mm
Weight	323kgs	323kgs	323kgs	323kgs	323kgs	323kgs	323kgs	323kgs	323kgs

## **Power Requirements**

The decoiler is connected directly to the rollformer - the electrical power for the decoiler is supplied by the rollformer.

The rollformer cannot be operated without a decoiler connected.

Disclaimer: Due to constant product development specifications are subject to change without prior notice

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