

# Engineering Solutions

Dr Hari

Technical Sales Manager



# Overview



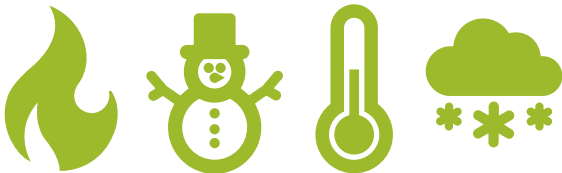
**History of  
cold-formed  
steel**



**Current  
global  
usage**



**Potential  
strength  
benefits**



**Behaviour under  
various temperature  
conditions**



**Engineering  
solutions, research  
and development**



**Current and future  
Engineering software  
development**



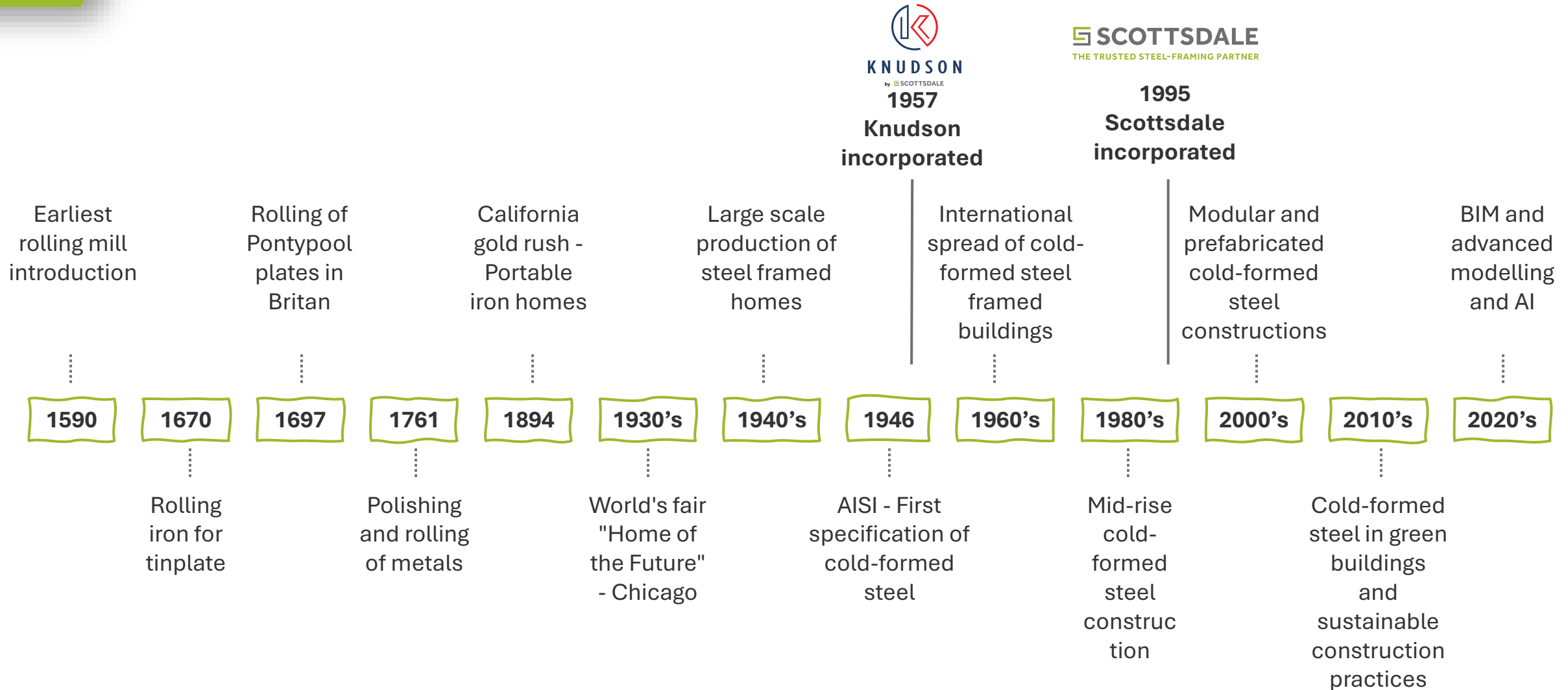
# History of Cold-Formed Steel

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A brief look into the past and evolution of cold-formed steel in buildings



# History of Cold-Formed Steel





# Current Global Usage

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How cold-formed steel is used around the globe  
with various building types



# Global Presence



**16,000+ Roll formers**



**4600 Customers**



**100+ Countries**



**105 Patents**



**SCOTTSDALE**  
THE TRUSTED STEEL-FRAMING PARTNER





# Scottsdale Ecosystem



Machines



Software



Support



Material Supply



Finance

 **SCOTTSDALE**  
THE TRUSTED STEEL-FRAMING PARTNER

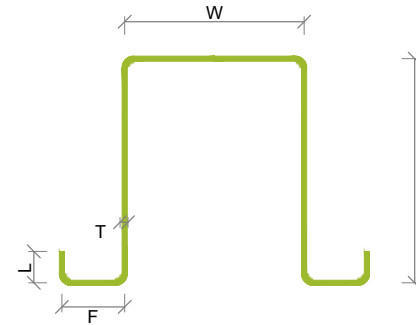
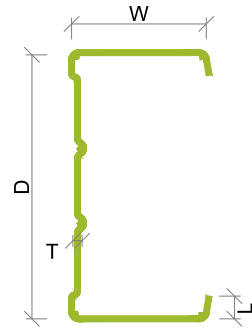




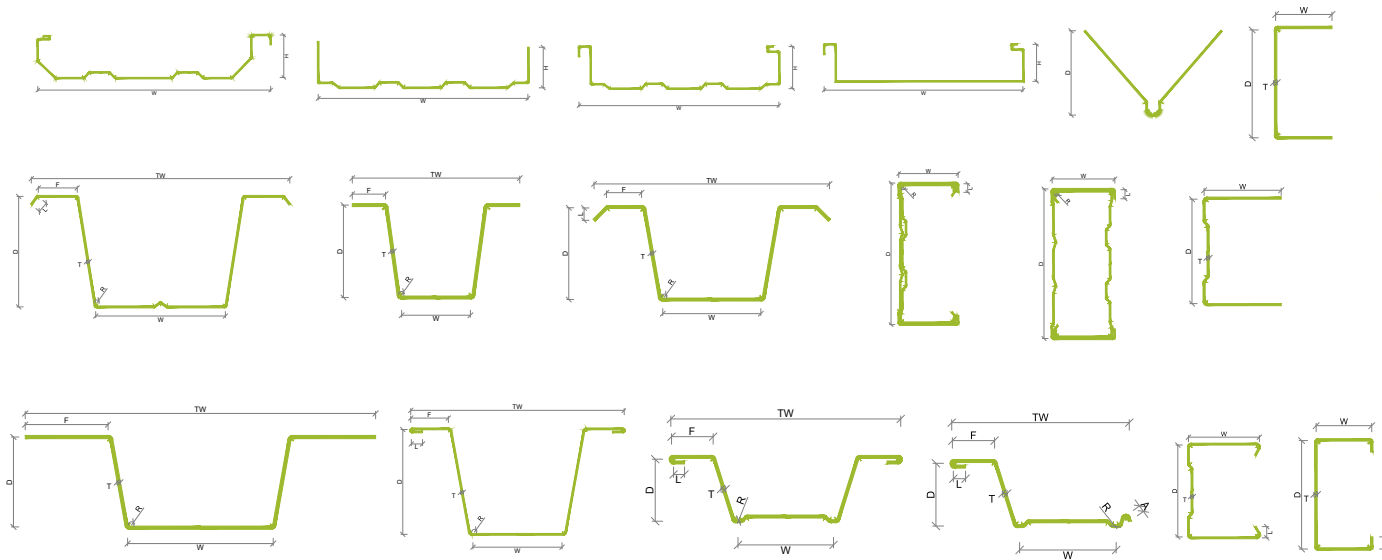


# Scottsdale Ecosystem – Machine (Profiles)

**SCOTTSDALE**  
THE TRUSTED STEEL-FRAMING PARTNER



  
**KNUDSON**  
by  **SCOTTSDALE**

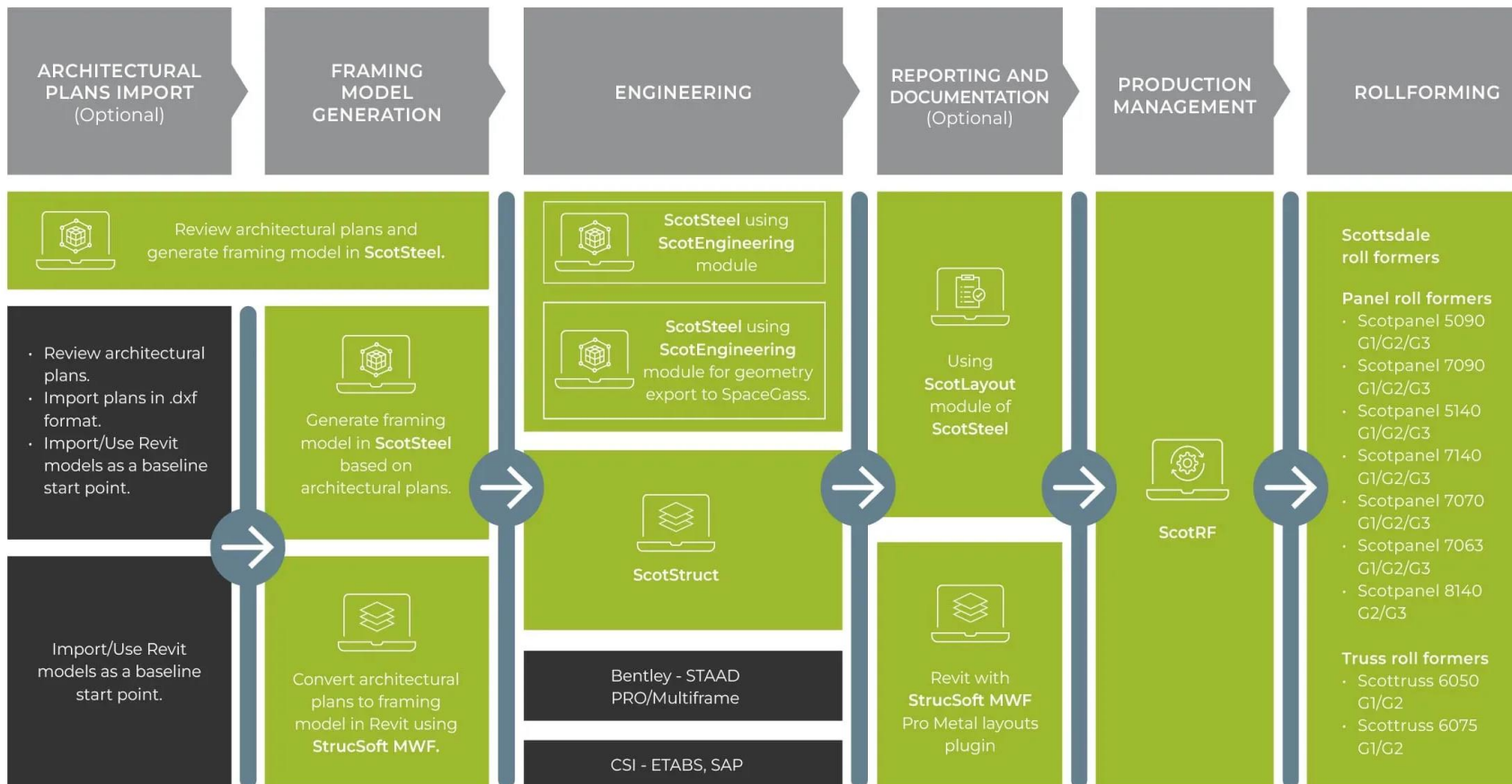






# Scottsdale Ecosystem – Software (Scottsdale)

“ World-class software solutions for cold-formed steel construction ”



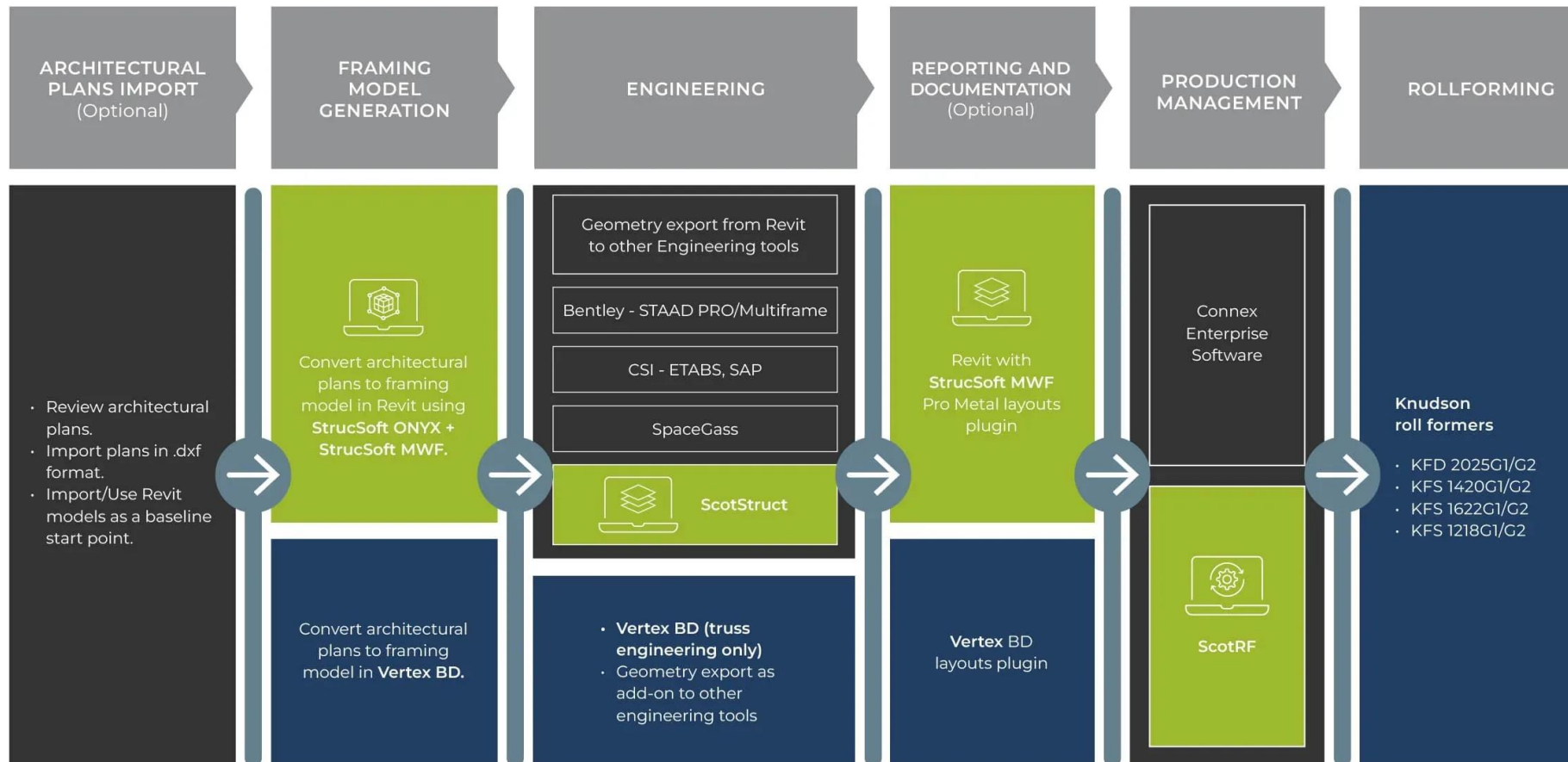
**SCOTTSDALE**  
THE TRUSTED STEEL-FRAMING PARTNER





# Scottsdale Ecosystem – Software (Knudson)

“Most versatile software solution for all cold-formed steel structures”







# Projects Around the Globe



Australia



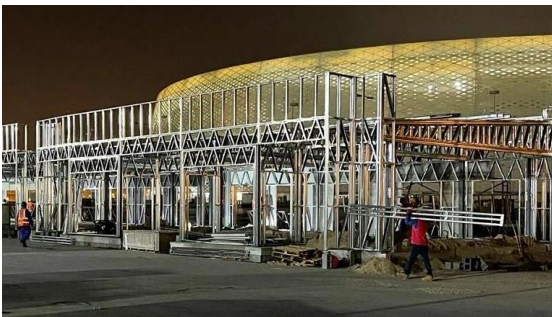
Argentina



India



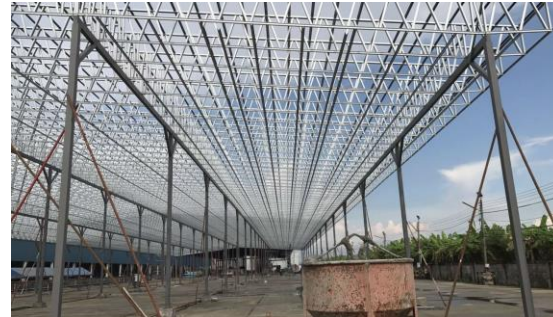
Kyrgyzstan



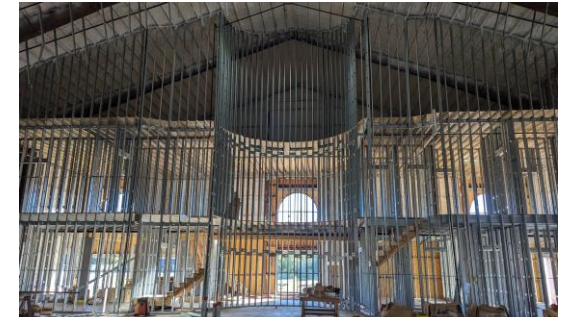
Qatar



South Africa



Thailand



USA





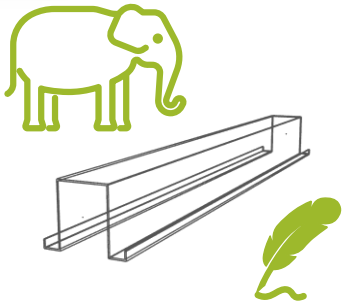
# Potential Strength Benefits

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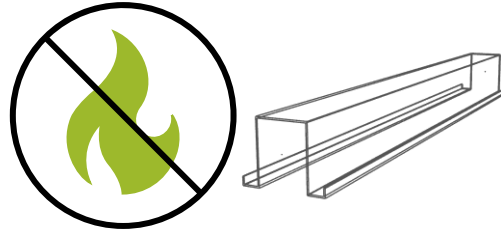
Cold-formed steel comparison with other  
framing elements



# Advantages of Cold-Formed Steel



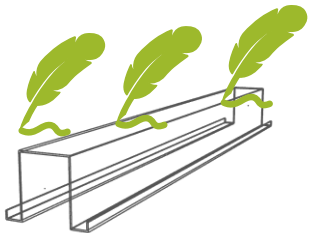
Higher strength to weight ratio



Non combustible



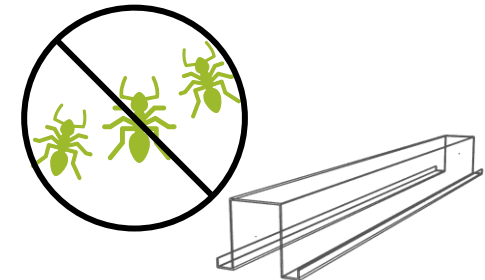
Fast and low cost in mass production



Reduced self-weight resulting in easier handling



Eco friendly as steel is the most recycled material in the world



Resistance to termite attacks and weathering





# Comparison with Wood

- Termite attack compromising structural integrity
- Hard to get it straight
- Warps due to weather
- Higher dead load but lesser capacity
- Dimensions can vary if not prefabricated
- More labour and equipment on site due to heavy frames – Slower construction time
- Combustible



V/  
S



- Impossible for termites to eat
- Straight structures all the time
- Rigid and no warping due to weather
- Lower dead load but higher capacity
- Millimetre level precision using prefabrication methods
- More labour and equipment on site due to heavy frames – Faster construction time
- Non-combustible



# Behaviour Under Ambient Conditions

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Cold-formed steel structural behaviour overview



# Structural Engineering Overview

1



**Geometry  
Generation**



[Country code  
independent]

2

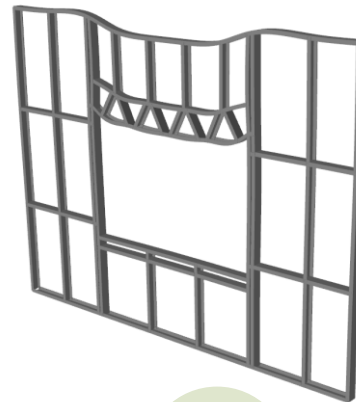


**Loads Evaluation  
& Application**



[Country code  
dependent]

3

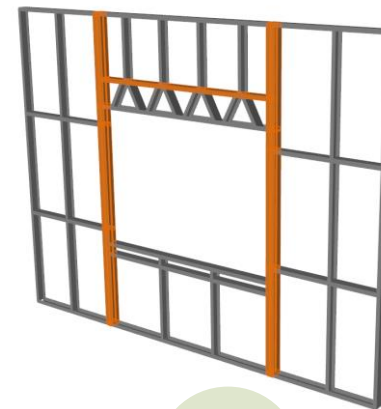


**Structural  
Analysis**



[Country code  
independent]

4

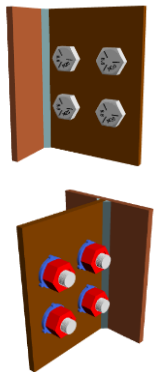


**Member  
Design**



[Country code  
dependent]

5



**Connection  
Design**

[Country code  
dependent]



# Major Country Codes for Loads and Design



## Loads

AS 1170 series

ASCE 7, IBC

EN 1991 series



## Design

AS/NZS 4600:2018 Cold-formed Steel Structures

AISI S100-16 S3-22 – North American Specification for the Design of Cold-Formed Steel Structural Members

EN 1993-1-3:2006 - Eurocode 3: Design of steel structures - Part 1-3: General rules - Supplementary rules for cold-formed members and sheeting



# Load Combinations



## AS 1170 – Strength load combinations

$E_d = [1.35G]$	permanent action only (does not apply to prestressing forces)
$E_d = [1.2G, 1.5Q]$	permanent and imposed action
$E_d = [1.2G, 1.5\psi_l Q]$	permanent and long-term imposed action
$E_d = [1.2G, W_u, \psi_c Q]$	permanent, wind and imposed action
$E_d = [0.9G, W_u]$	permanent and wind action reversal
$E_d = [G, E_u, \psi_E Q]$	permanent, earthquake and imposed action
$E_d = [1.2G, S_u, \psi_c Q]$	permanent action, actions given in Clause 4.2.3 and imposed action



## EN 1990 – Strength and service load combinations

Persistent and transient design situations	Permanent actions		Leading variable action (*)	Accompanying variable actions	
	Unfavourable	Favourable		Main (if any)	Others
(Eq. 6.10)	$\gamma_{G, sup} G_{k, sup}$	$\gamma_{G, inf} G_{k, inf}$	$\gamma_{Q, 1} Q_{k, 1}$		$\gamma_{Q, 2} \psi_{0, i} Q_{k, i}$

(\*) Variable actions are those considered in Table A1.1

NOTE 1 The  $\gamma$  values may be set by the National annex. The recommended set of values for  $\gamma$  are:

$\gamma_{G, sup} = 1.10$   
 $\gamma_{G, inf} = 0.90$   
 $\gamma_{Q, 1} = 1.50$  where unfavourable (0 where favourable)  
 $\gamma_{Q, 2} = 1.50$  where unfavourable (0 where favourable)

NOTE 2 In cases where the verification of static equilibrium also involves the resistance of structural members, as an alternative to two separate verifications based on Tables A1.2(A) and A1.2(B), a combined verification, based on Table A1.2(A), may be adopted, if allowed by the National annex, with the following set of recommended values. The recommended values may be altered by the National annex.

$\gamma_{G, sup} = 1.35$   
 $\gamma_{G, inf} = 1.15$   
 $\gamma_{Q, 1} = 1.50$  where unfavourable (0 where favourable)  
 $\gamma_{Q, 2} = 1.50$  where unfavourable (0 where favourable)  
provided that applying  $\gamma_{G, inf} = 1.00$  both to the favourable part and to the unfavourable part of permanent actions does not give a more unfavourable effect.

Combination	Permanent actions $G_d$		Variable actions $Q_d$	
	Unfavourable	Favourable	Leading	Others
Characteristic	$G_{k, j, sup}$	$G_{k, j, inf}$	$Q_{k, 1}$	$\psi_{0, i} Q_{k, i}$
Frequent	$G_{k, j, sup}$	$G_{k, j, inf}$	$\psi_{1, 1} Q_{k, 1}$	$\psi_{2, i} Q_{k, i}$
Quasi-permanent	$G_{k, j, sup}$	$G_{k, j, inf}$	$\psi_{2, 1} Q_{k, 1}$	$\psi_{2, i} Q_{k, i}$

## AS 1170 - Serviceability



$G$   
 $\psi_s Q$   
 $\psi_l Q$   
 $W_s$   
 $E_s$

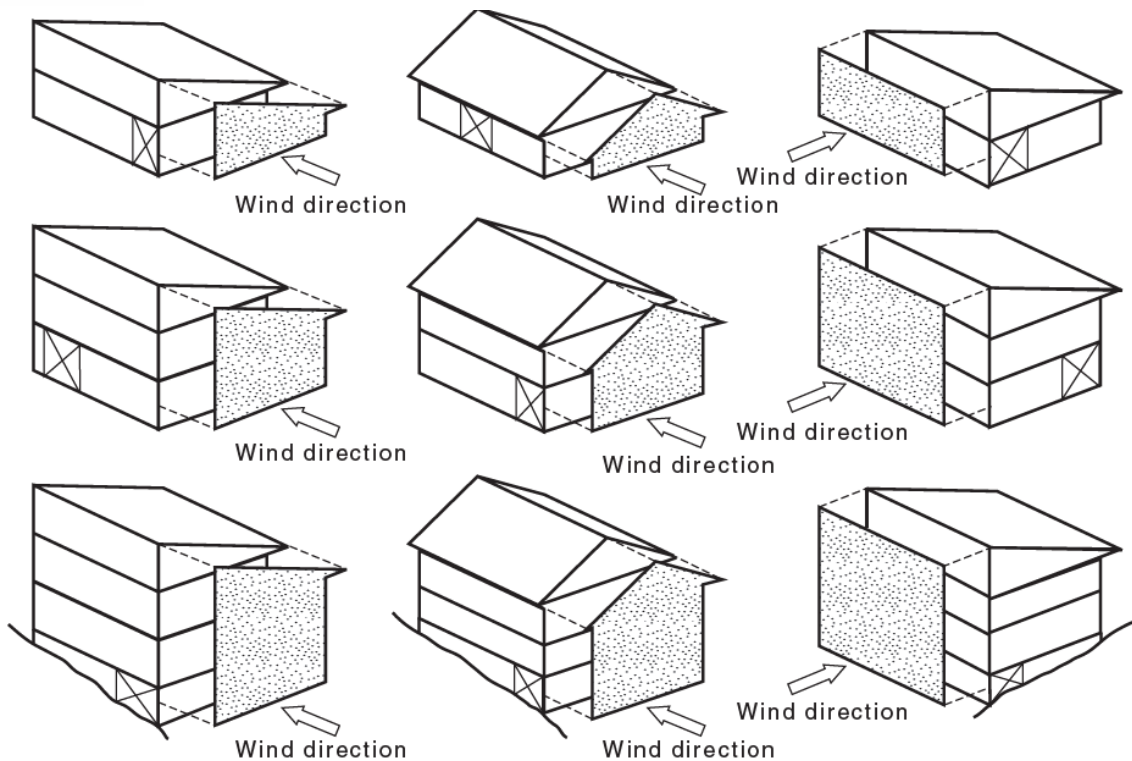
## ASCE 7-22 - Basic load combinations



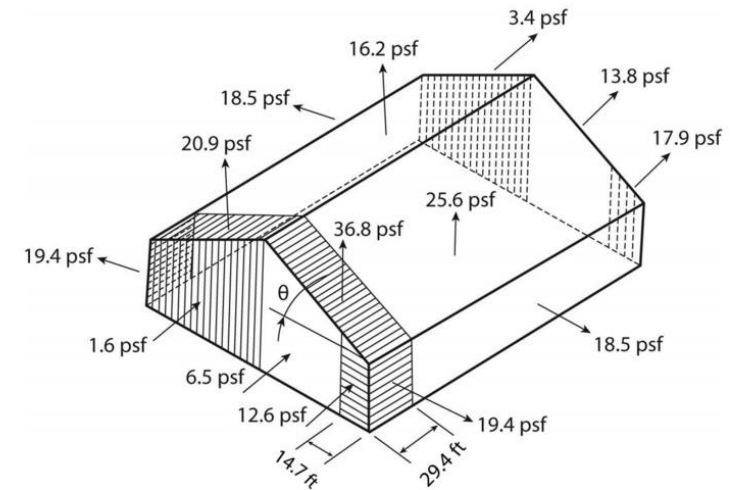
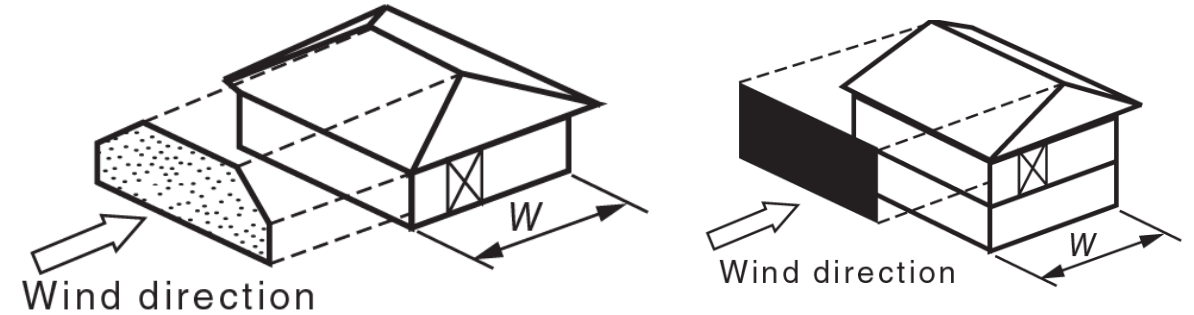
- 1a.  $D$
- 2a.  $D + L$
- 3a.  $D + (L_r \text{ or } 0.7S \text{ or } R)$
- 4a.  $D + 0.75L + 0.75(L_r \text{ or } 0.7S \text{ or } R)$
- 5a.  $D + 0.6(W \text{ or } W_T)$
- 6a.  $D + 0.75L + 0.75(0.6(W \text{ or } W_T)) + 0.75(L_r \text{ or } 0.7S \text{ or } R)$
- 7a.  $0.6D + 0.6(W \text{ or } W_T)$



# Wind Behaviour and Design



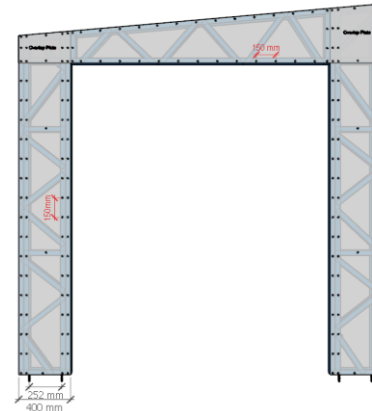
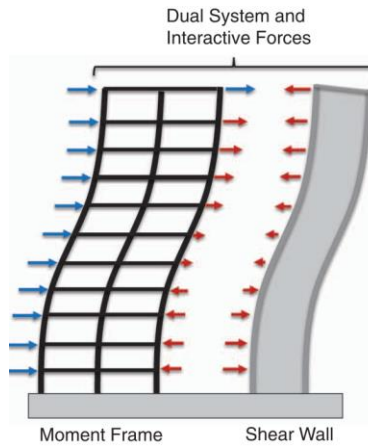
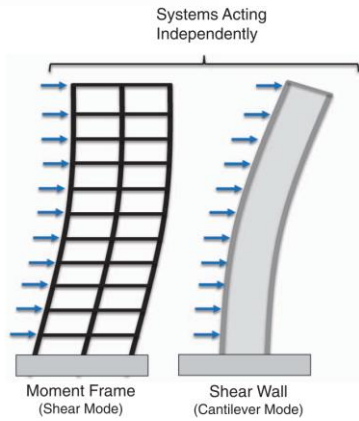
**Wind direction on different shapes**



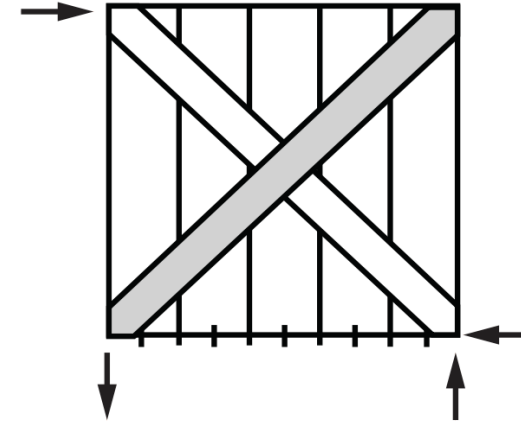
**Account for torsion based on structure if needed**



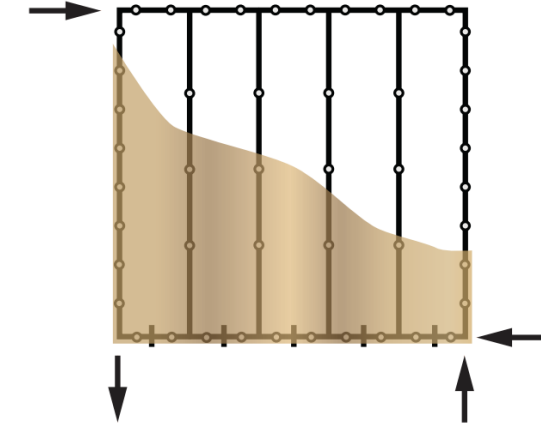
# Seismic Behaviour and Design



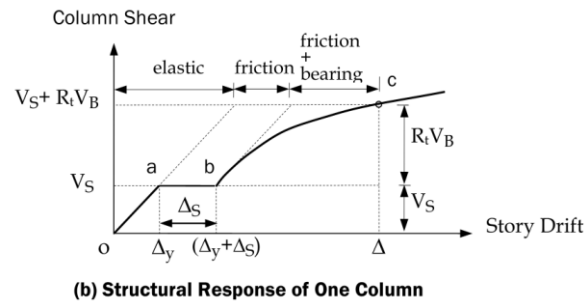
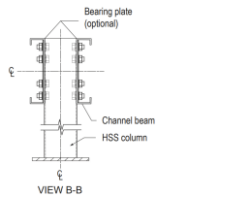
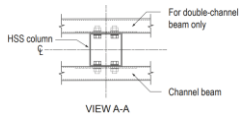
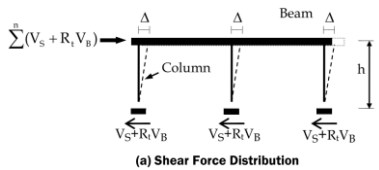
Plated portal frame



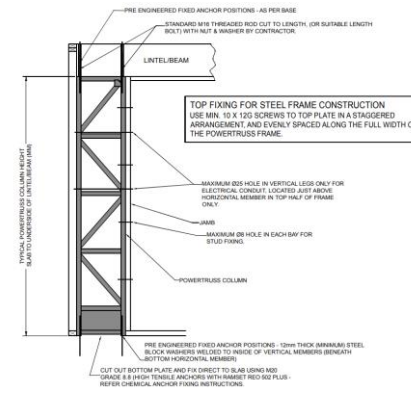
Strap bracing



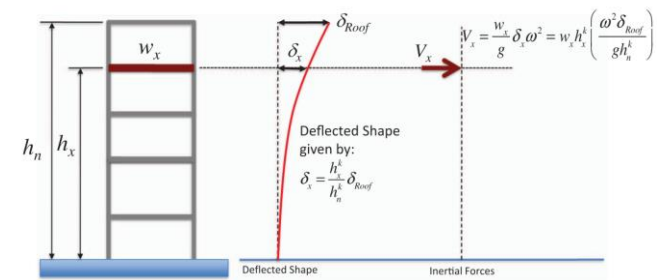
Sheet bracing



Special bolted moment frames may be required



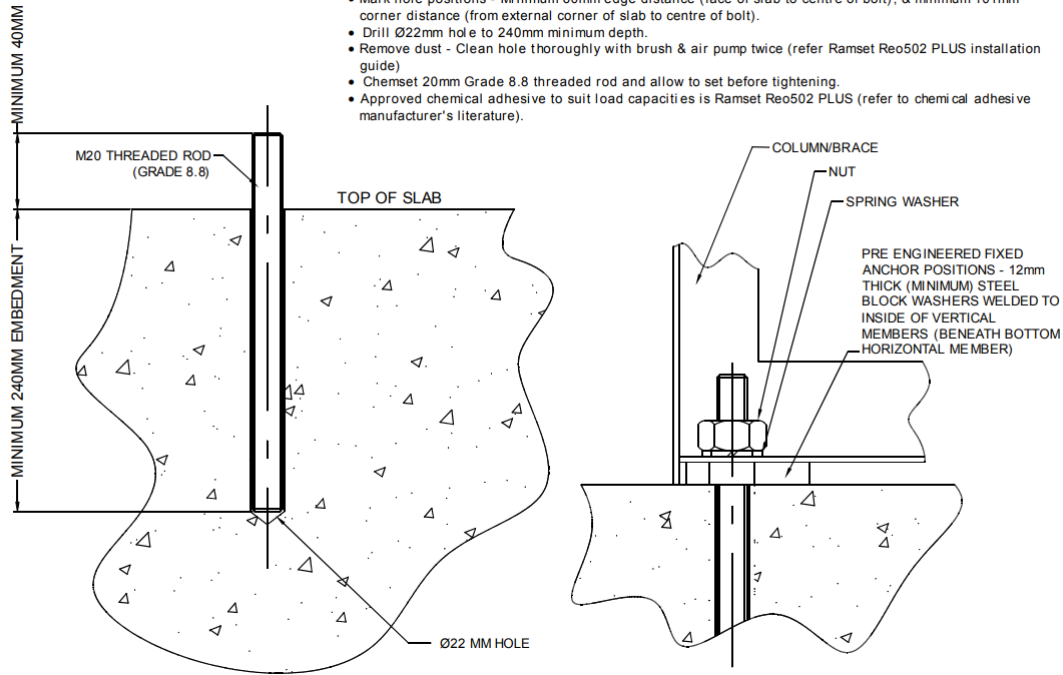
Welded portal trusses



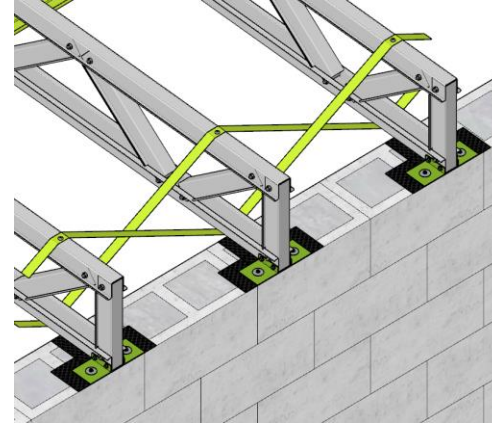
Equivalent lateral force analysis (ELF)



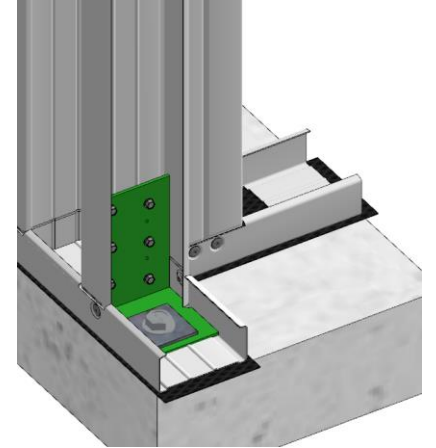
# Tie Downs



**Chemical anchors to resist higher uplifts**



**Roof truss to block wall tie down**



**Wall to concrete footing tie down**

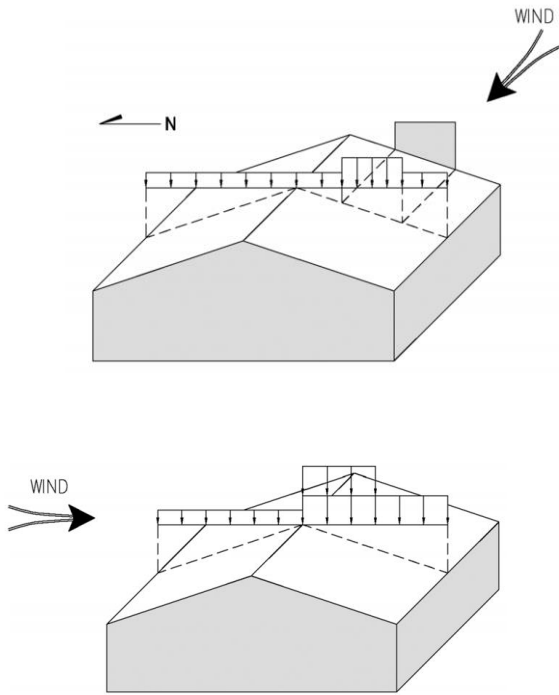


**Anchor design software for cracked concrete**

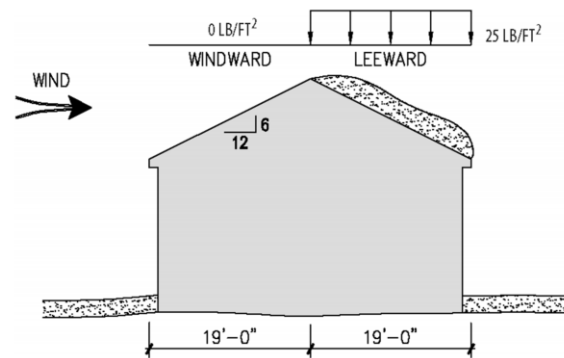




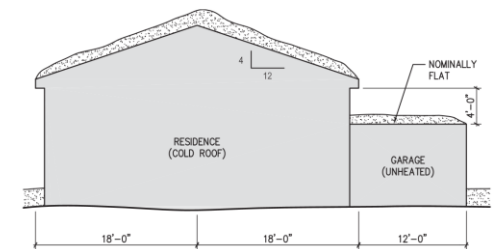
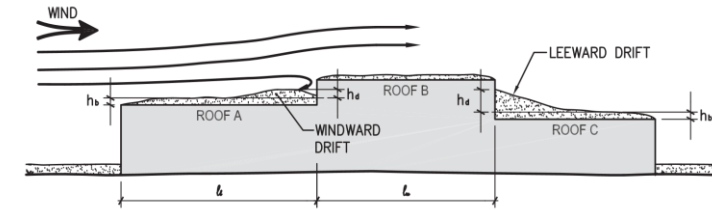
# Snow Behaviour and Design



Partial snow loads



Unbalanced snow loads

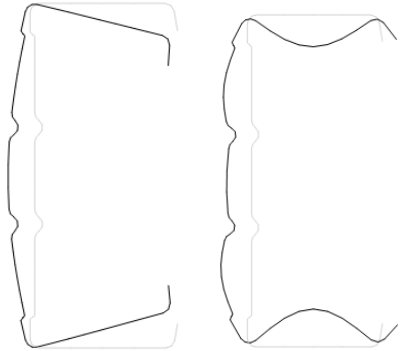


Drift and sliding roof snow load

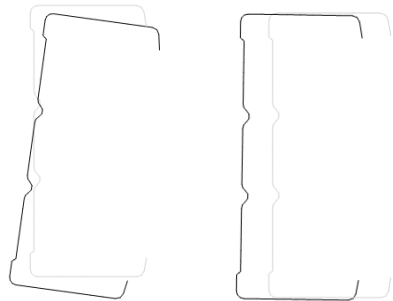




# Buckling Modes in Cold-Formed Steel

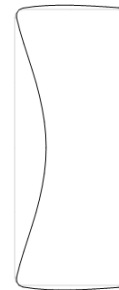


Distortional Buckling

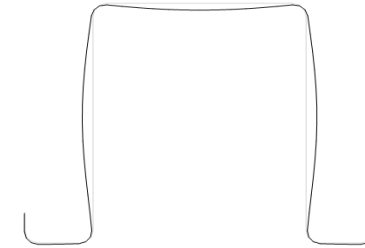


Global Buckling

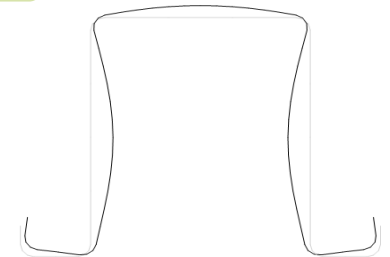
ScotSteel/ScotStruct  
checks it all



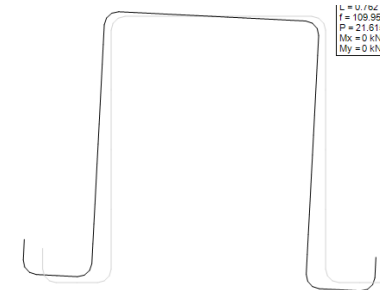
Local Buckling



Distortional Buckling



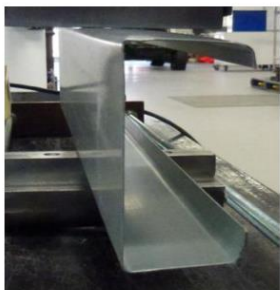
Local Buckling



Global Buckling



# Web Crippling of Cold-Formed Steel



a) Initial stage



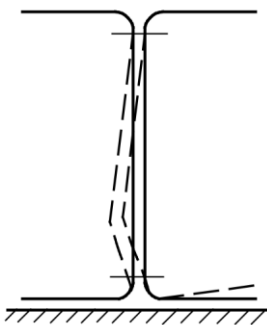
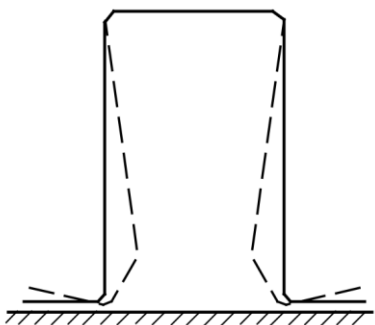
b) Web started to cripple



c) Flange crushing

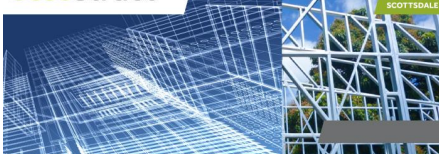


d) Ultimate failure



**YES!! SCOTSTEEL/  
SCOTSTRUCT  
Checks that too!!**

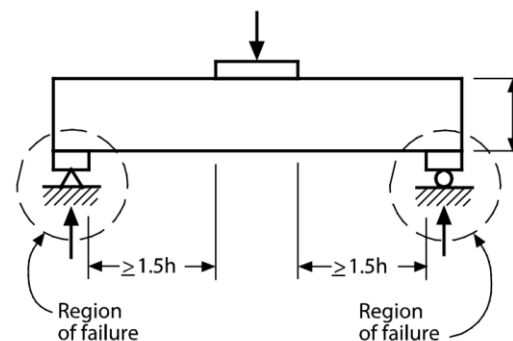
ScotStruct



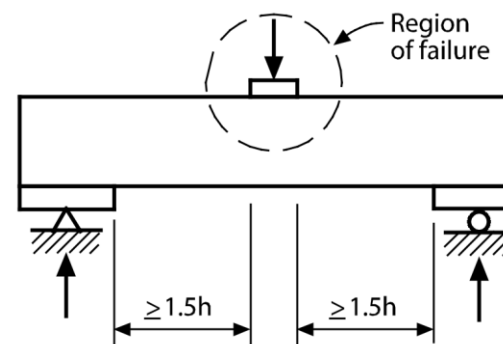
Scot Steel



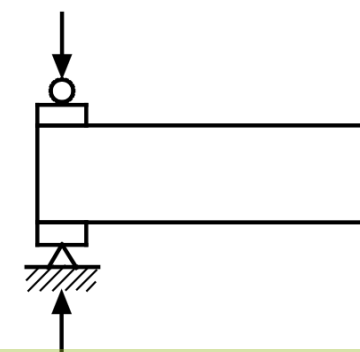
Scot Engineering



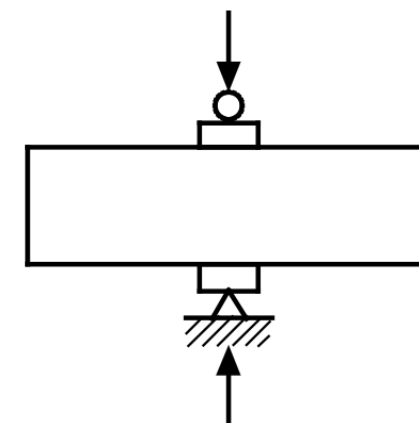
**End One Flange  
(EOF)**



**Internal One  
Flange (EOF)**



**End Two Flange  
(ETF)**

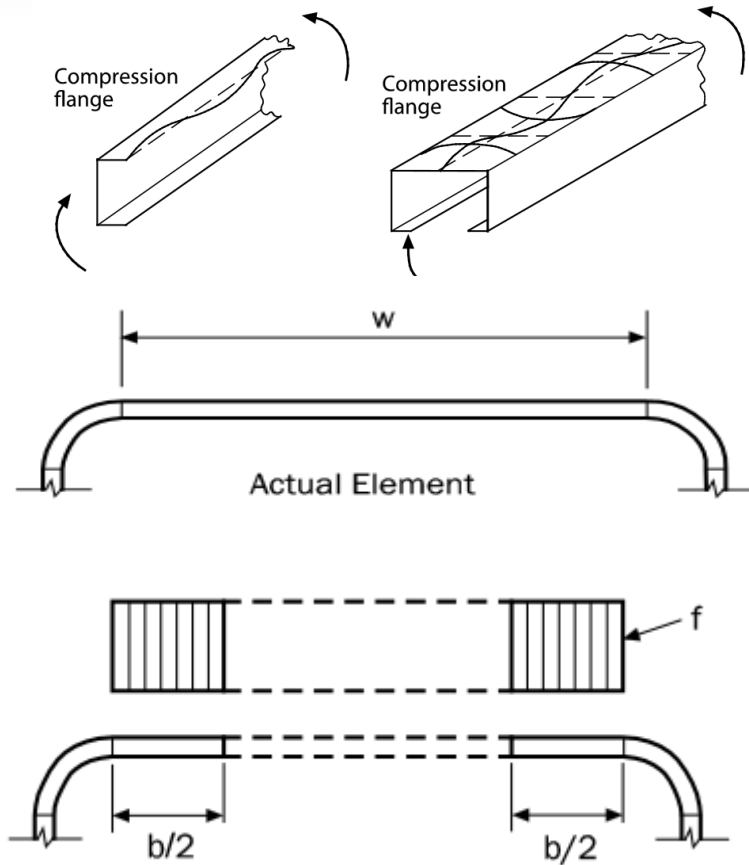


**Internal Two  
Flange (ITF)**



# Effective Width Method vs Direct Strength Method in Cold Formed Steel Design

Effective Width Method (EWM)



Compute Effect

AND YES!!  
SCOTSTEEL/SCOTSTRUCT  
can handle both methods

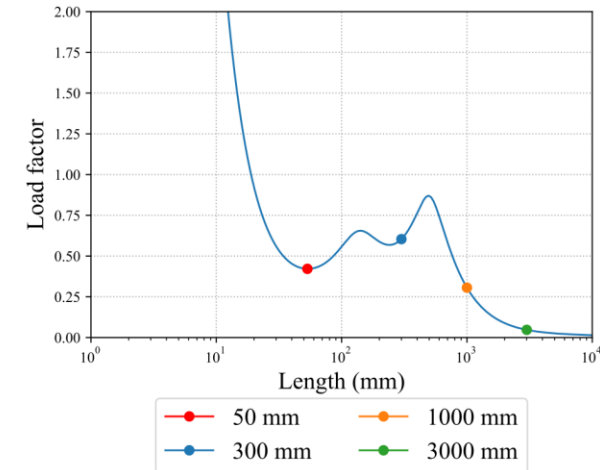
ScotStruct



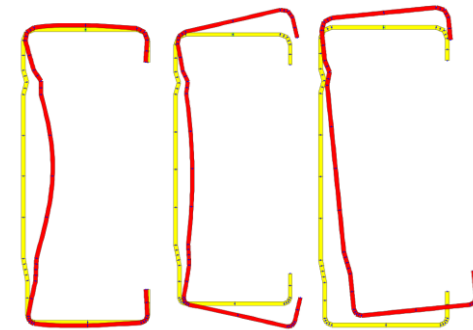
Scot Steel



Scot Engineering



Signature Curve



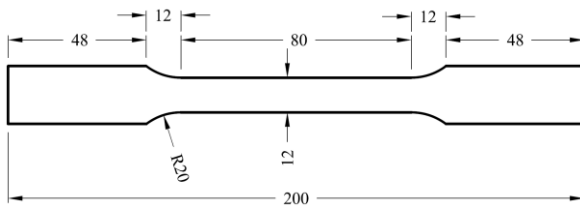
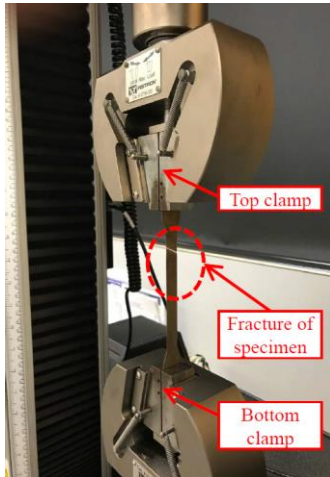
Buckling Modes (Finite Strip Analysis)

Direct Strength Method (DSM)

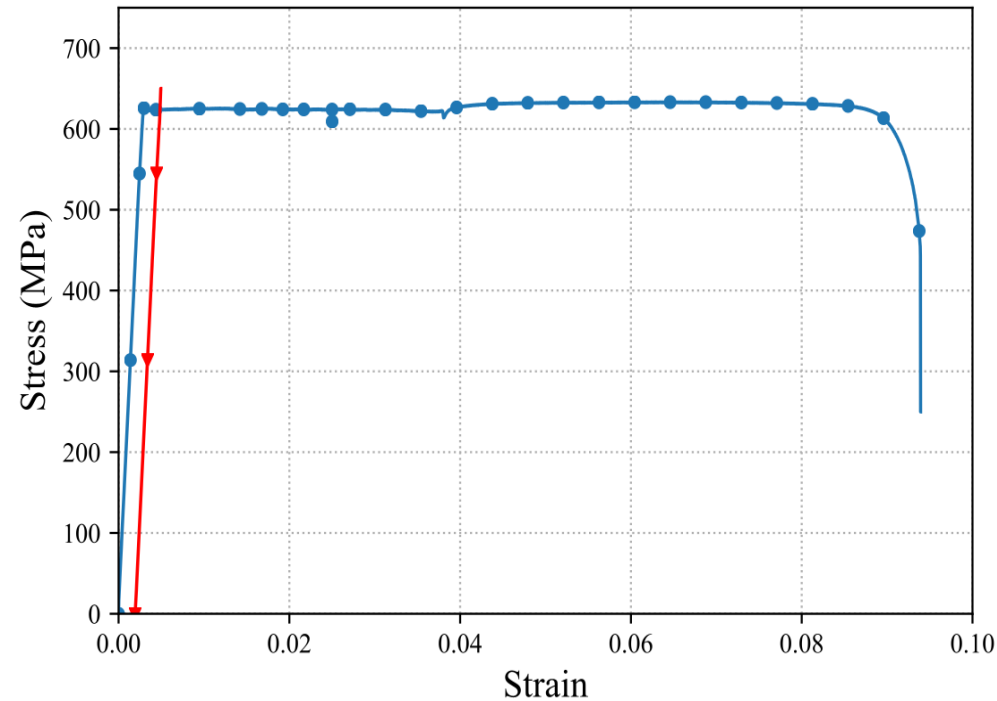


# Tensile Coupon Tests and Mill Certificates

“CHECK BEFORE YOU BUY STEEL”



Typical tensile coupon test



Typical stress vs strain curve

## TEST CERTIFICATE



Page 1 of 1  
Certificate No.: TC308151  
Transmission Date: 08/07/14

Customer:	Tray-Dec NZ Ltd	Supplier:	New Zealand Steel Limited Glenbrook, South Auckland Private Bag 92121 Auckland, NEW ZEALAND
Cust Order No:	593764	Sales Order No:	1042982
		Printed At:	Supplier MWS
		on:	04/09/2014

SPECIFICATION: AS1397(2011) G559 Z275  
PRODUCT: 0.85mm x 960mm x Coil GALVANISED WIDE COIL  
AS1397(2011) G559 Z275

INSPECTION: Supplier  
CERTIFICATION: Supplier

## ITEMS COVERED BY THIS CERTIFICATE

Unit Identifiers	Heat No	Ordered Dimensions (mm)	Tested Unit
G936415 G936414 G936415	923115	960X0.95XCOIL	G936404
G936484 G936408 G936486	923359	960X0.95XCOIL	G936404
G936407 G936408 G936409 G936410 G936411 G936412	923360	960X0.95XCOIL	G936404

## CHEMICAL ANALYSIS

Percentage of elements by mass		L=Cast, P=Product, S=Soluble, T=Total, CF=Chemical Formula, m=Mn, n=Max					
Heat / Unit No	L/P	C	Si	Mn	P	S	
923115	L	.05	<.005	.18	.016	.017	
923359	L	.05	<.005	.18	.015	.014	
923360	L	.05	<.005	.20	.015	.015	

## MECHANICAL TESTING

### Tensile

Tested Unit	Heat No	Rel. MPa	Rm MPa	Lo mm	ELONG% %
G936404	923359	690	730	50	7

## COMMENTS

- Heat analyzed from ladle. - Results relate to test on a representative sample of the items covered in this test certificate. - This certificate may not be reproduced except in full. - NZ Steel, Chemical Laboratory (ANZ Accreditation Number 101, KIP Mr David Shene, - NZ Steel, Mechanical Laboratory (ANZ Accreditation Number 95, Approved Signatory Mr Schall-Besler, - NZ Steel Laboratories are accredited by International Accreditation New Zealand (IANZ), a signatory to the International Laboratory Accreditation Cooperation Mutual Recognition Agreement. - Test Direction, Longitudinal

## MECHANICAL COMMENTS

MEASUREMENT:ABBR Rel.=Lower Yield Strength; Lo=Original Gauge Length; Rm=Maximum (Ultimate) Tensile Strength (UTS)

I certify that the original records of the company show that the item(s) referred to on this certificate conform to the specification as stated.

ANDREW MACKAY - APPROVED SIGNATORY

Typical mill certificate



# Behaviour Under Extreme Conditions

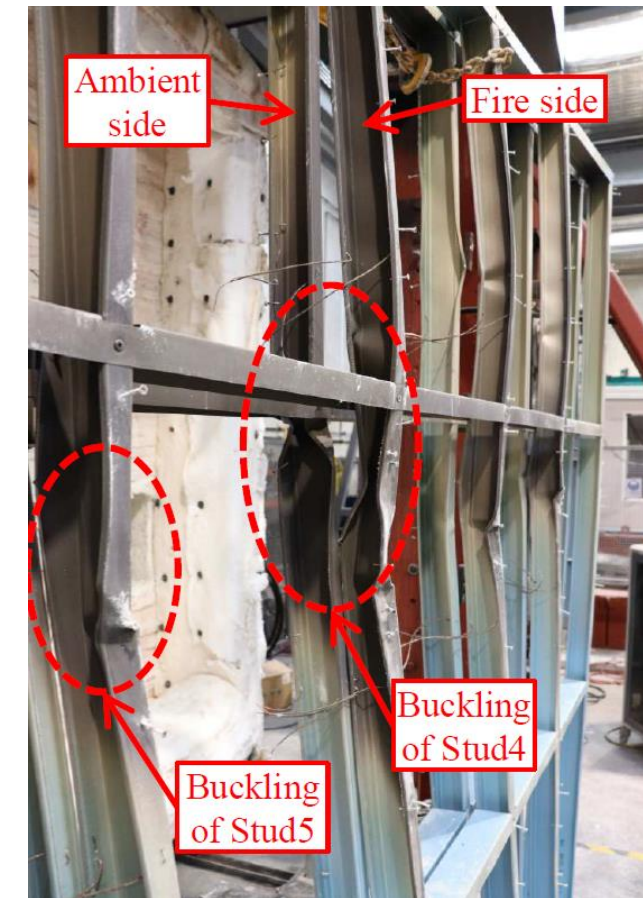
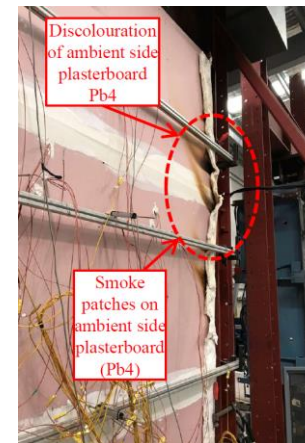
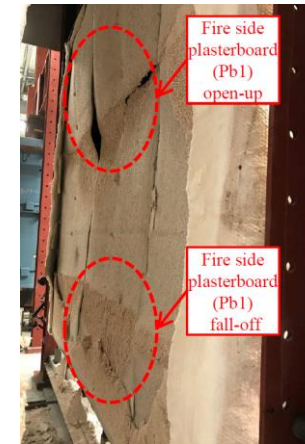
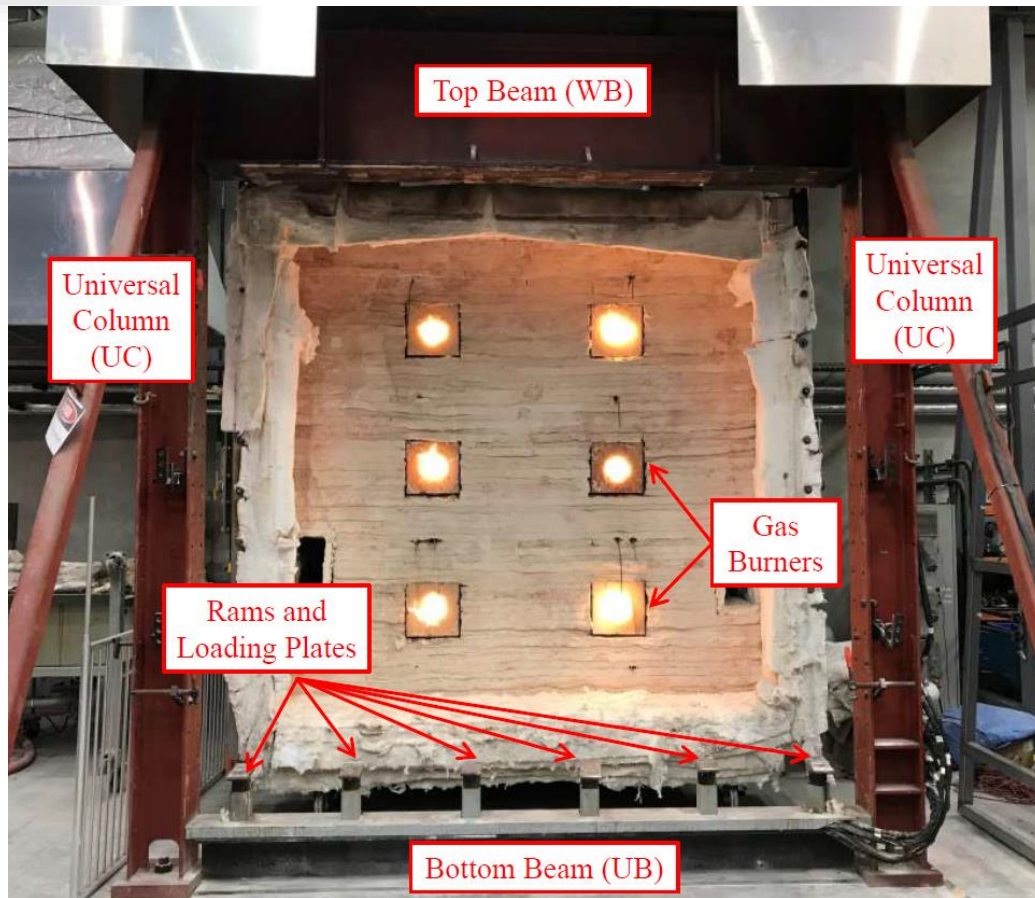
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Cold-formed steel structural behaviour under various temperature loading conditions





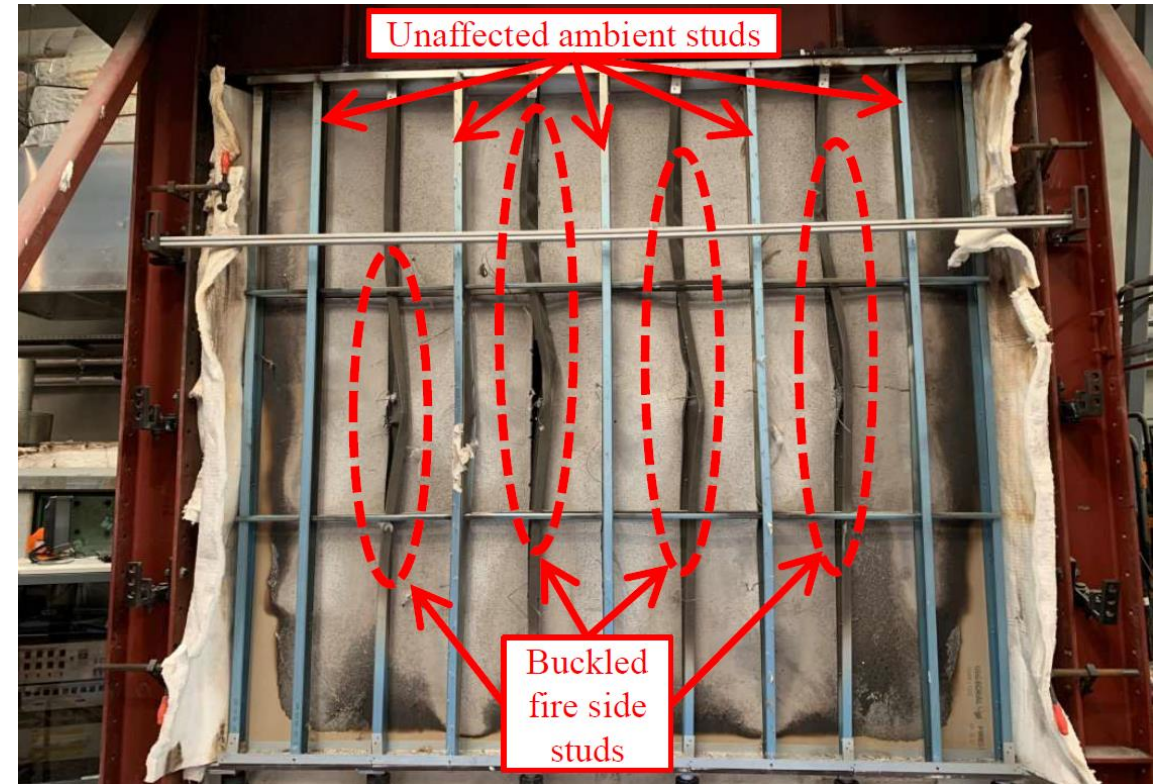
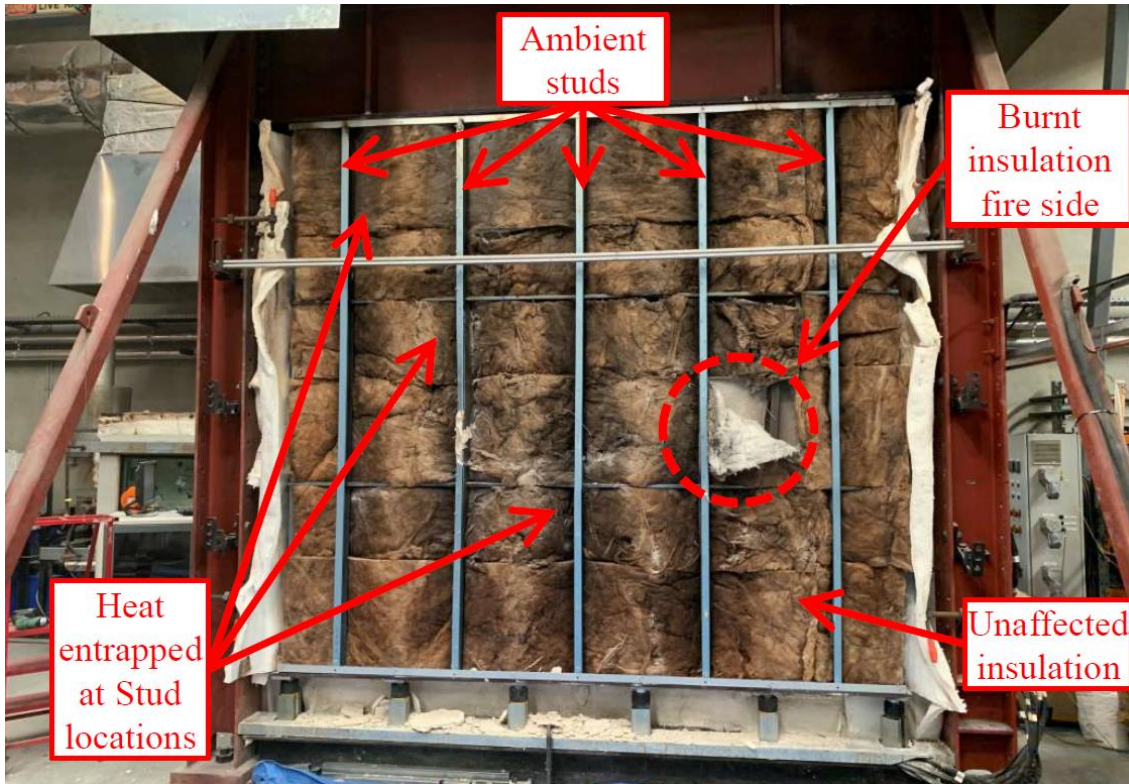
# Full Scale Fire Tests – Walls (SCOTPANEL)







# Heat Entrapment – Effect of Insulation (SCOTPANEL)







# Floor Fire Tests (SCOTTRUSS)



**Buckling of top chord,  
bottom chord and web  
members**



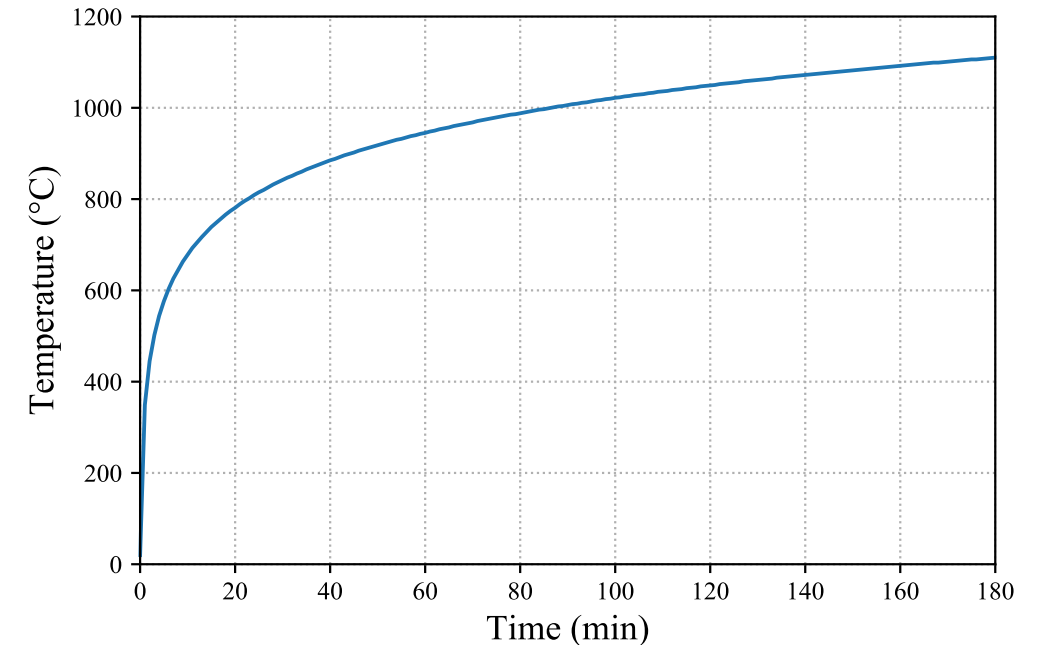
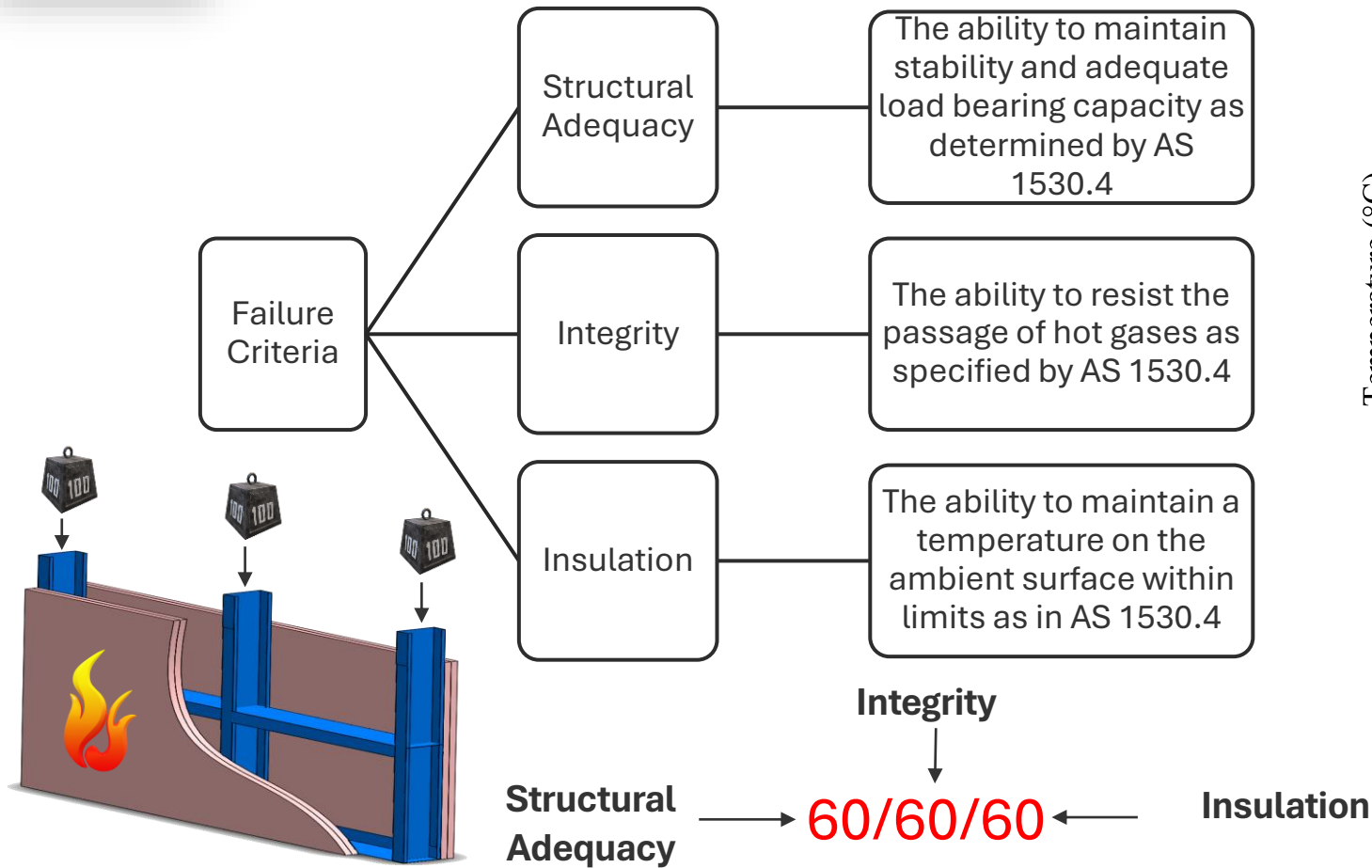


# In the Event of a Fire





# Fire Resistance Level (FRL)



— AS 1530.4 Standard fire curve

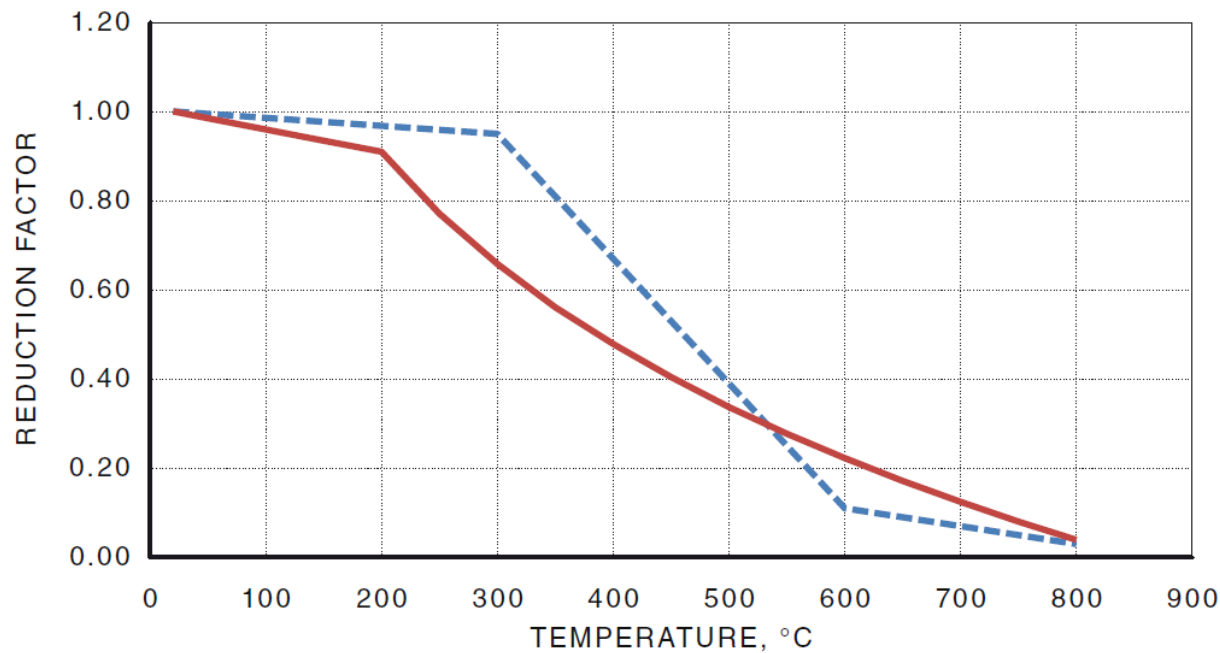
**ISO 834 based Standard Fire Curve**

**Example of Fire Resistance Level (FRL) in minutes**



# Fire Design - Behaviour

**“Ensure these reductions are included during fire design”**

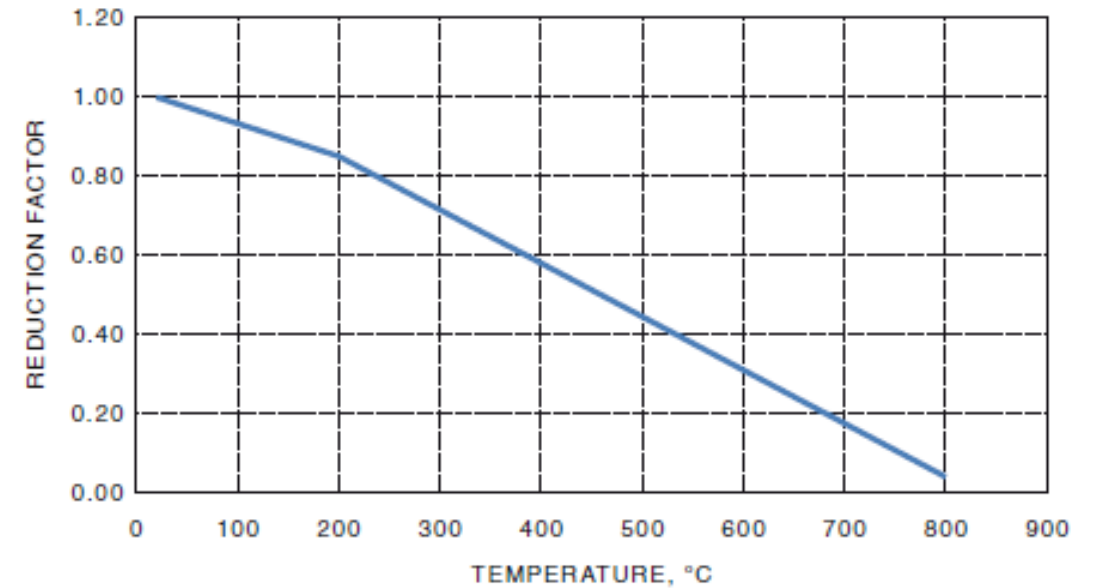


LEGEND:

--- High strength steel

— Low strength steel

**Variation of yield stress of steel with temperature**

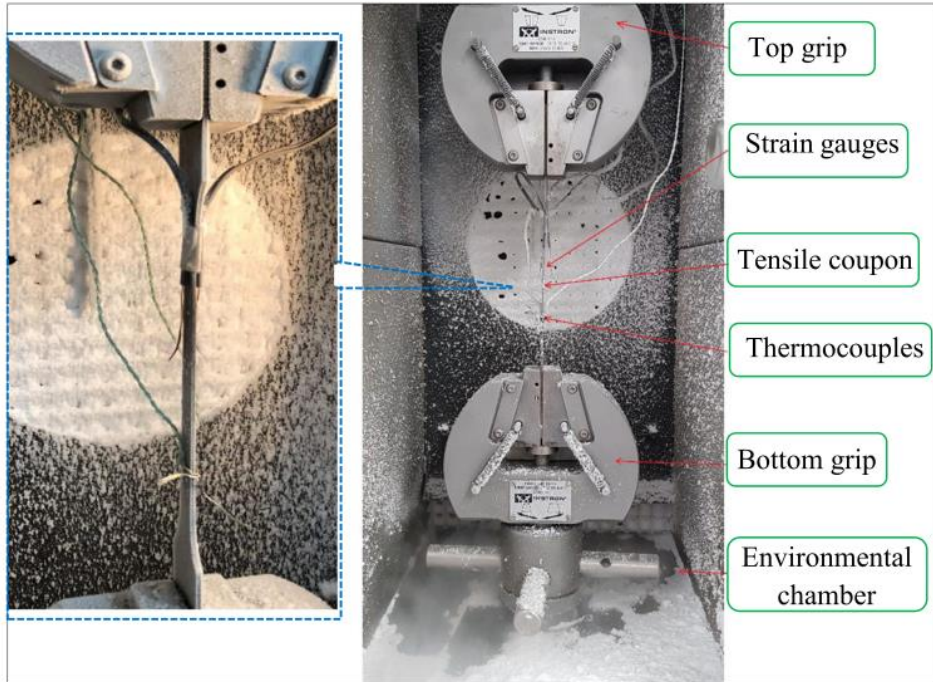


**Variation of elastic modulus with temperature**

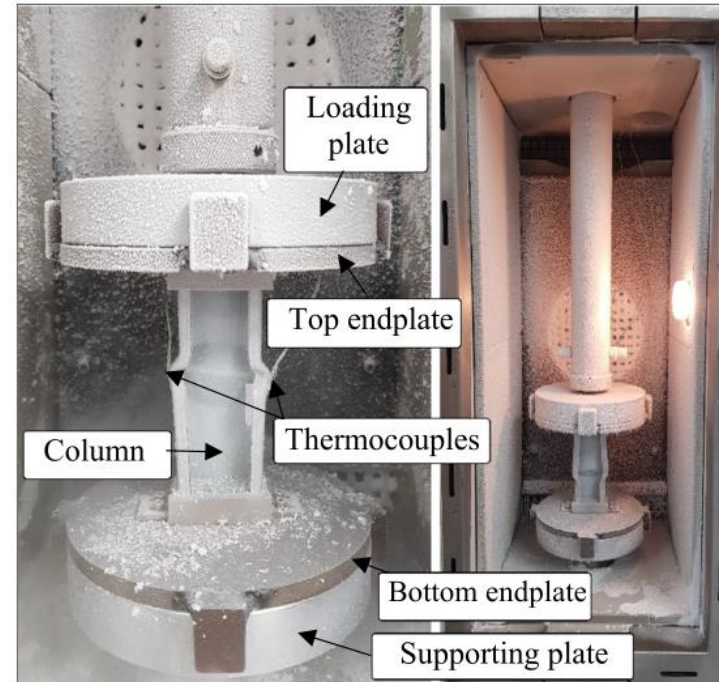




# Design Under Sub Zero Conditions



Typical tensile coupon test



Short column compression tests

Temp. (°C)	Specimen number	G550 0.55 mm	G300 0.55 mm	G300 0.8 mm
20	1	23.80	16.93	18.47
	2	24.32	16.82	18.25
-10	1	25.34	17.89	-
	2	24.96	18.42	-
-30	1	25.64	19.28	21.08
	2	25.80	19.69	21.03
-50	1	26.29	21.55	23.57
	2	26.02	21.37	24.08
-70	1	28.34	23.81	26.09
	2	27.45	23.81	-

Short column compression test results

**“No reduction in capacities at sub-zero temperatures”**



# Engineering Solutions – Research and Development

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Analysis and design procedures with latest  
research and developments



# Bracing Tests



**K-bracing**



**30-mm brace**



**150-mm brace**



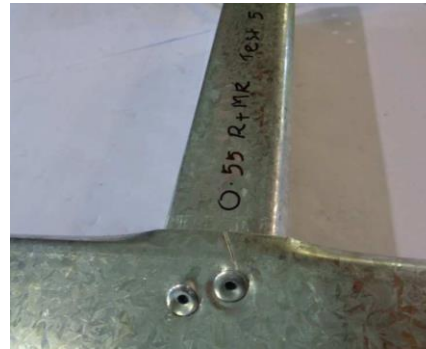


# Connection Tests

**“Capacities included in ScotSteel engineering calculations”**



**Hat section roof truss  
connection tests**



**Rivet connection**



**Nail pull out**



**Bolt tension**



**Bolt web  
connection**



# Lintel Tests



No plating



Single plating



Double plating

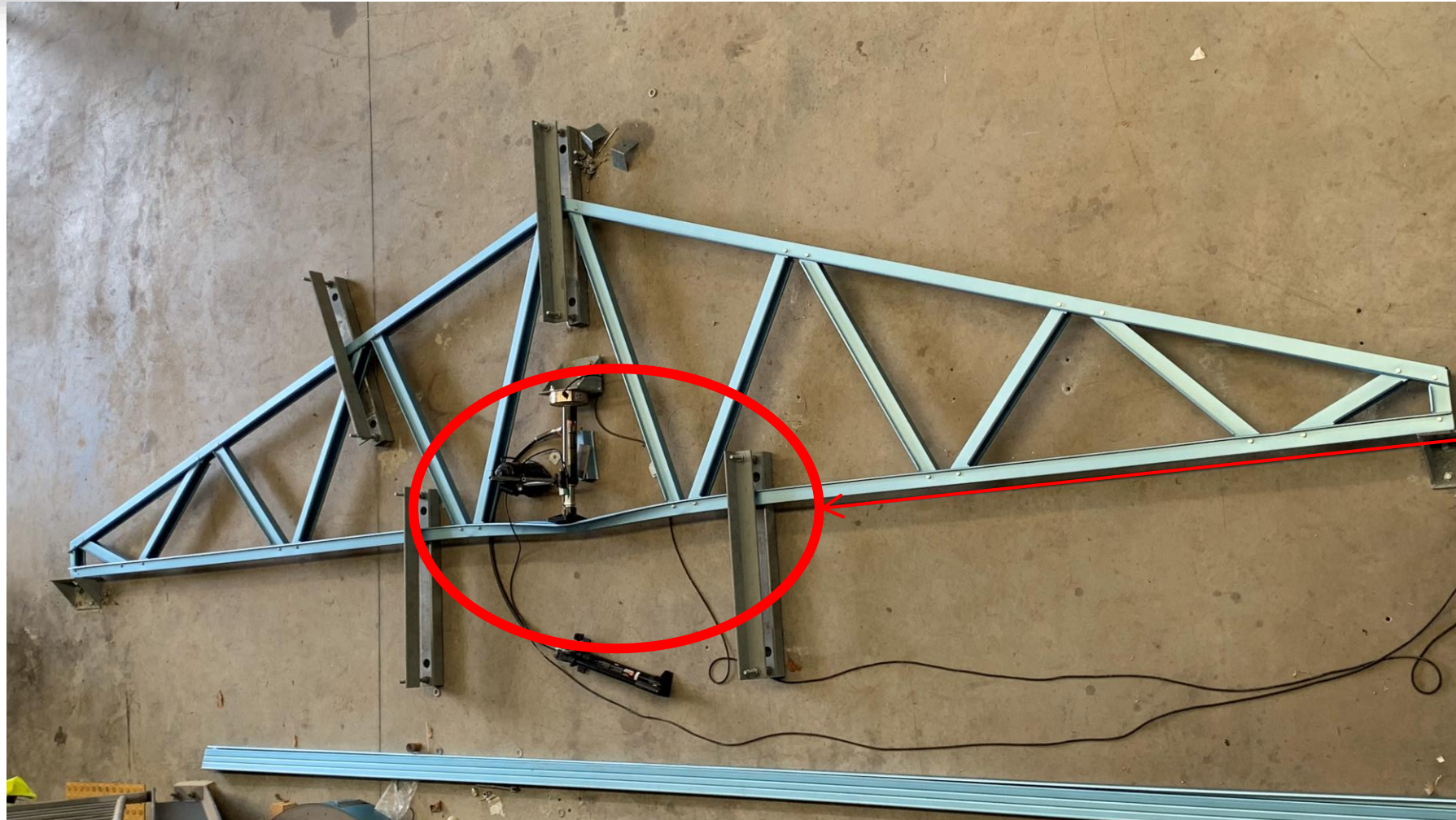


Rivet failure





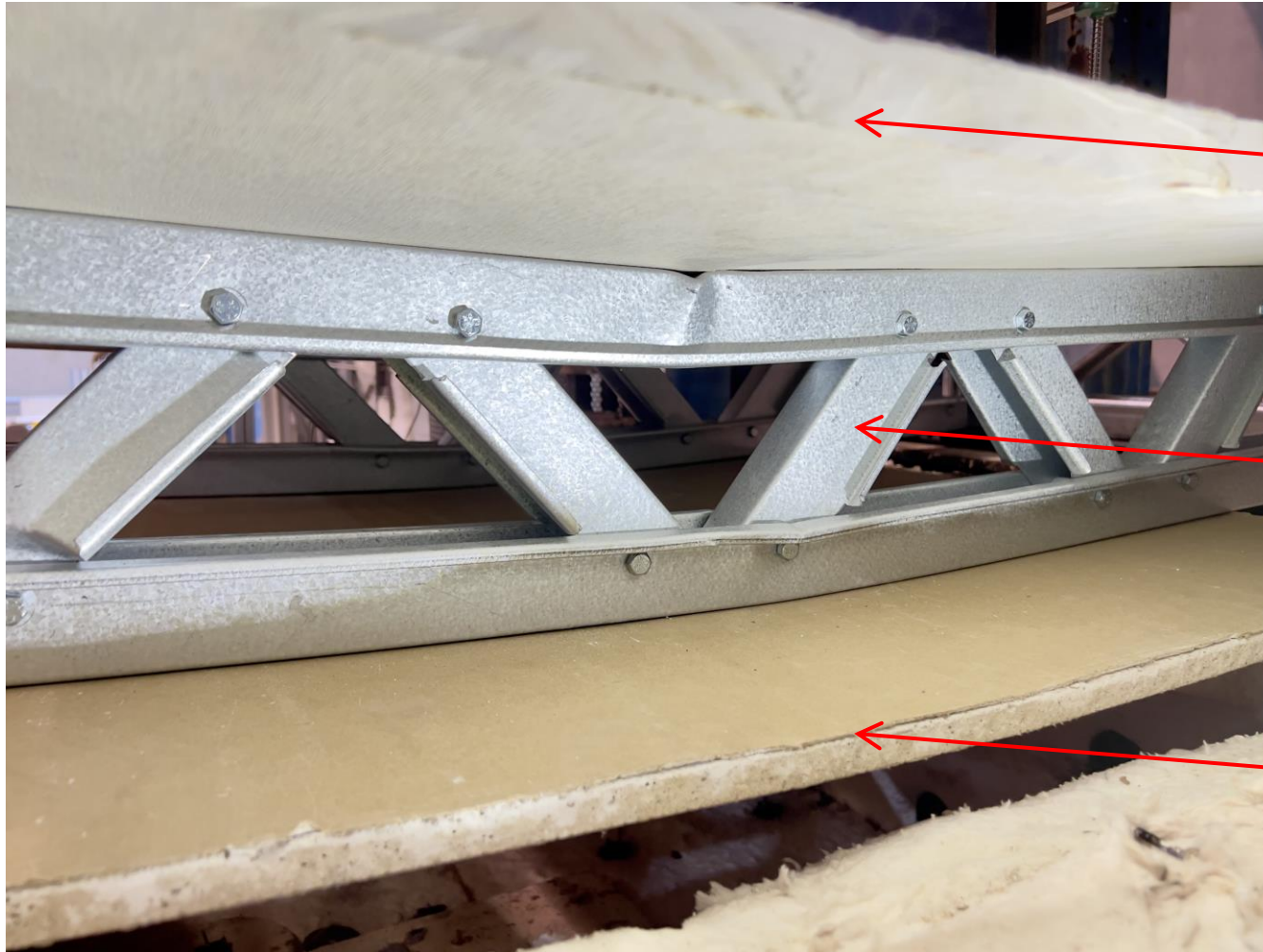
# Truss Testing – Hat Section (SCOTTRUSS)



**Buckling bottom  
chord**



# Full Scale Floor Truss Testing (SCOTTRUSS)



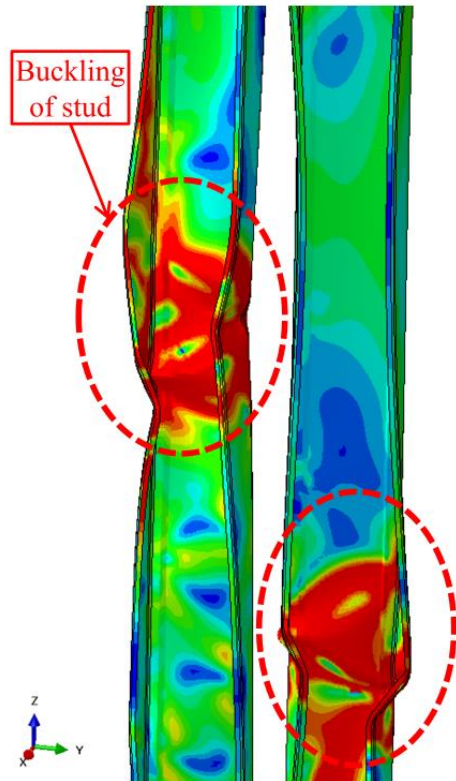
**Floorboard on top**

**Buckling top chord**

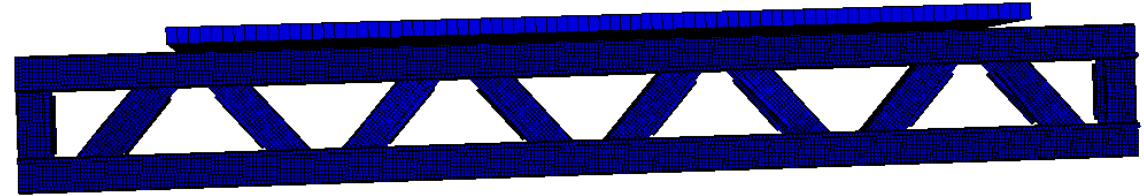
**Floorboard on  
bottom**



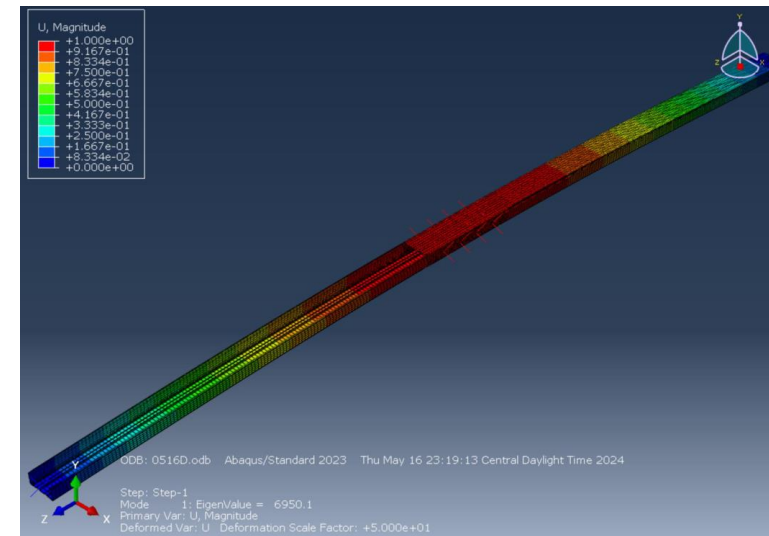
# Advanced Finite Element Analysis



**Buckling behaviour of  
C-section members  
(SCOT PANEL)**



**Buckling behaviour of Hat  
section members  
(SCOTTRUSS)**

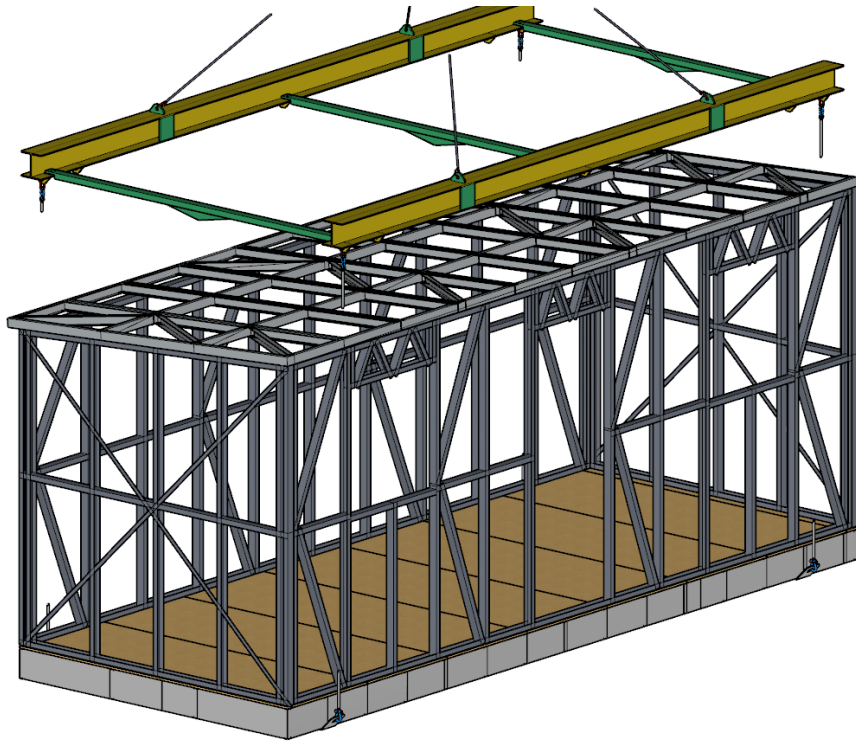


**Buckling behaviour of FE24  
(FRAMEEXTEND24)**

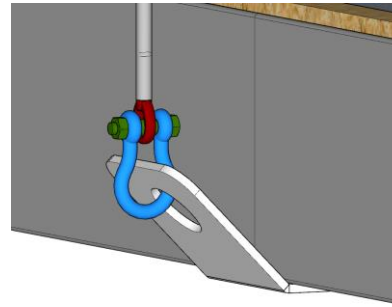




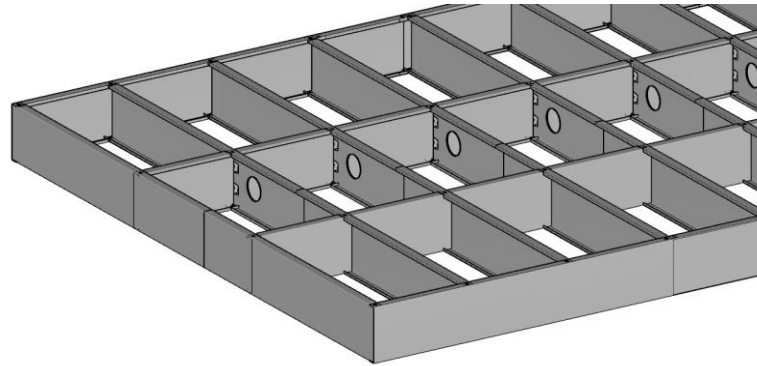
# Modular Construction



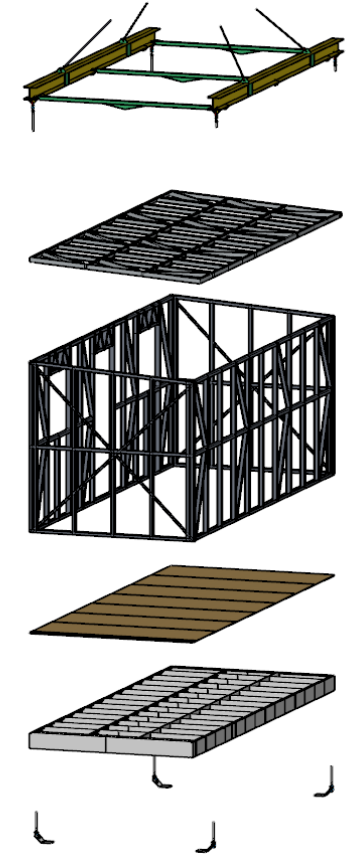
**Modular lifting  
set-up**



**Lifting lugs**



**C-section joists from  
KFS FRAMEMAKER**



**Components  
within a lift**



# Current and Future Engineering Software Development

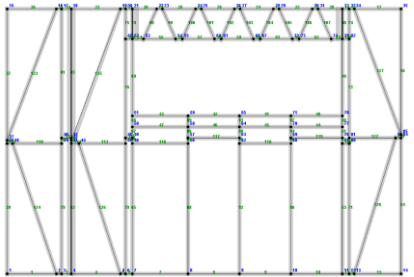
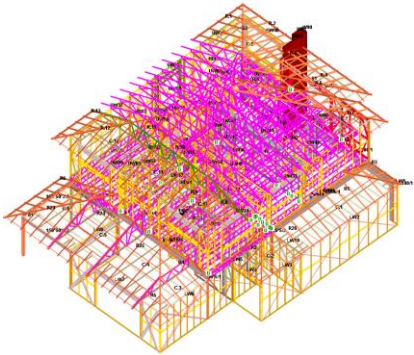
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Software tools and automation for cold-formed  
steel structures



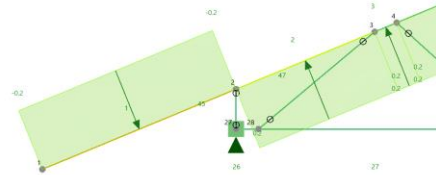
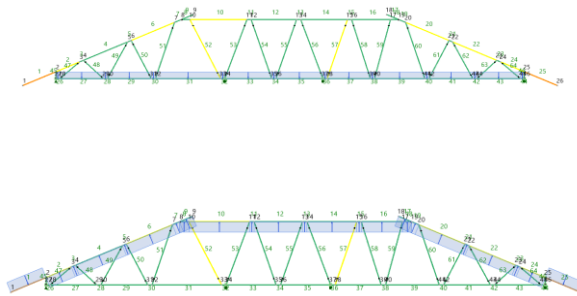
# Scottsdale's Current Software - Overview

1



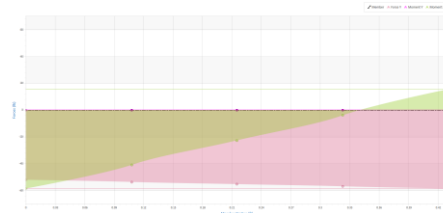
Geometry  
Generation

2



Loads Evaluation &  
Application

3



Member	Section	Node	Force (lb)	Capacity (lb)
8	6050-G550-0.85	8	104,294	1764,751
18	6050-G550-0.85	19	155,329	1764,751
26	6050-G550-0.85	27	0.000	1764,751
44	6050-G550-0.85	46	0.000	1764,751



Structural  
Analysis

4

Member Type	Maximum CSI Ratio
Bottom Chord	0.169
Top Chord	0.851
Web	0.421

Critical Check  
Combined Compression and Bending Eq. 3.5.1(3)  
Distortional buckling bending check - Eq. 3.3.1 (2) (x-axis)  
Combined Compression and Bending Eq. 3.5.1(1)

Member	Section	Node	Force (lb)	Capacity (lb)
8	6050-G550-0.85	8	104,294	1764,751
18	6050-G550-0.85	19	155,329	1764,751
26	6050-G550-0.85	27	0.000	1764,751
44	6050-G550-0.85	46	0.000	1764,751



Member  
Design

5

Member	Section	Node	Force (lb)	Capacity (lb)
8	6050-G550-0.85	8	104,294	1764,751
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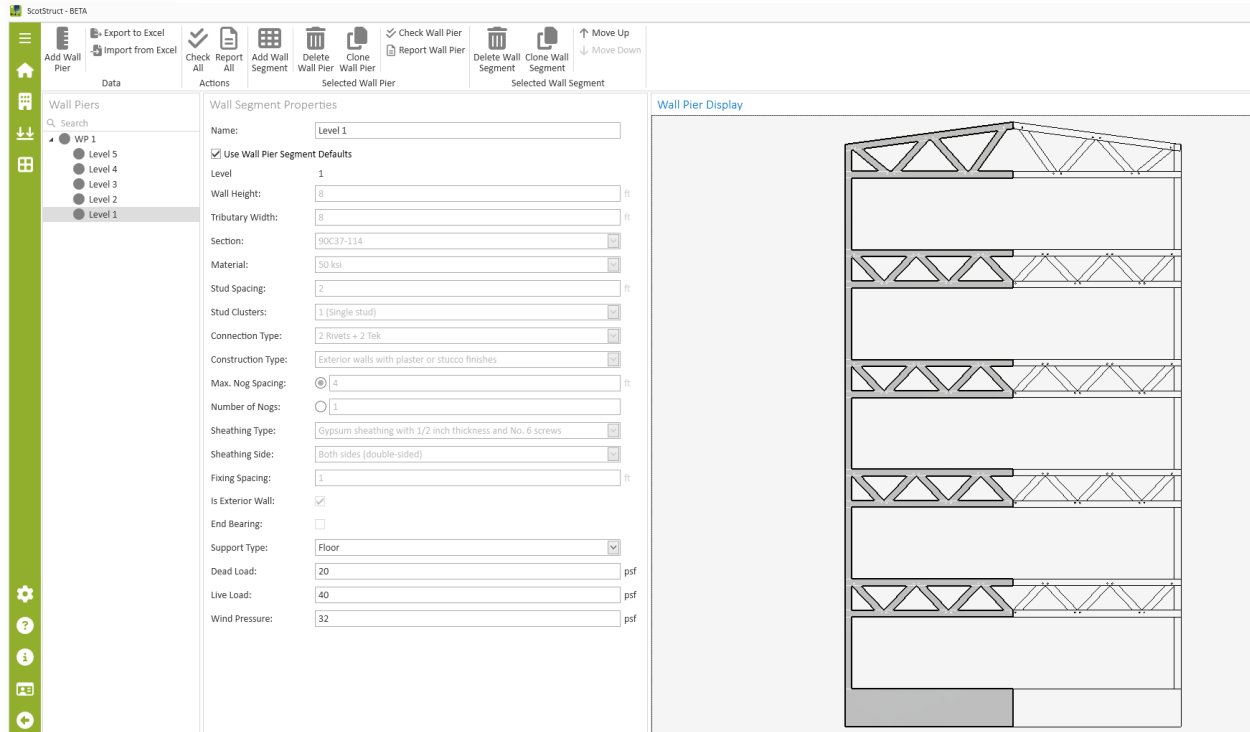
Ratio	Joint	Joint Code	Status
0.059	Bolt no spacer	B	Pass
0.088	Bolt no spacer	B	Pass
0.000	Bolt no spacer	B	Pass



Connection  
Design



# Engineering Automation Roadmap



**ScotStruct - Bearing wall  
module shown**

**AVAILABLE AS BETA  
DOWNLOAD NOW!!**



- **More modules** to the ScotStruct software
- Tight **integration** amongst all modules
- Integration with ScotSteel and other **standalone** application
- **Import and export** support for commonly used engineering formats for easier data transfer
  - DWG
  - DXF
  - IFC
- One click **PDF reports** for engineering sign off for all modules
- Whole cold-formed steel building design with state-of-the-art **DSM** methodology
- Desing for complex configurations and built-up sections





# Design for Complex Built Up Sections (Upcoming)

## EWM/DSM based results

### Member Check - AISI S100-16/S3-22, US, LRFD

Load Combination: 1.2D+W+L

Design Parameters at 1.6000 m:

Lx	3.2000 m	Ly	1.6000 m	Lt	1.6000 m
Kx	1.0000	Ky	1.0000	Kt	1.0000

Section: B2BBoxed.cfss

Material Type: A653 SS Grade 33,  $F_y=227.53$  MPa

Cbx	1.2988	Cby	2.0833	ex	0.0000 mm
Cmx	1.0000	Cmy	1.0000	ey	0.0000 mm
Braced Flange:	None	k $\phi$	0 kN		
Red. Factor, R:	0	Lm	3.2000 m		

	P	Mx	Vy	My	Vx
	(kN)	(kN-m)	(kN)	(kN-m)	(kN)
Total	6.832	-0.7471	0.000	0.0000	0.000
Applied	6.832	-0.7673	0.000	0.0000	0.000
Strength	82.893	5.1998	52.044	2.7707	49.660

Interaction Equations

Eq. H1.2-1	(P, Mx, My)	$0.082 + 0.148 + 0.000 = 0.230 \leq 1.0$
Eq. H2-1	(Mx, Vy)	$\text{Sqrt}(0.021 + 0.000) = 0.145 \leq 1.0$
Eq. H2-1	(My, Vx)	$\text{Sqrt}(0.000 + 0.000) = 0.000 \leq 1.0$

☐ Beams ☒ Columns Spacing 2 ft

Span 3.2 m Dead Load 240 lb/ft

Spans 1 Live Load 480 lb/ft

Bracing Mid-Point Wind Load 20 psf

Example column usage  
engineering results for 6  
storey

Composite columns

Composite chord members



# Other Modelling and Design Tools

**revclutic**

CHECKWIND



MECAWIND



Custom spreadsheets

**Wind generation  
tools**



SpaceGass

**Bentley**

Staad.Pro

Multiframe



Strap



COMPUTERS & STRUCTURES, INC.  
STRUCTURAL AND EARTHQUAKE ENGINEERING SOFTWARE

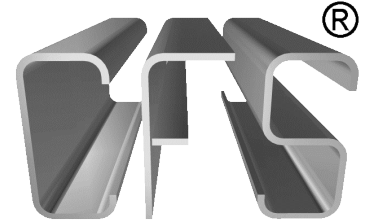
ETABS



**SCIA**

BY ALLPLAN

**General purpose  
modelling tools**



CFS by RSG



SHAPE-THIN

**Cold-formed steel  
design tools**



# Summary

**SCOTTSDALE**

THE TRUSTED STEEL-FRAMING PARTNER



**KNUDSON**

by SCOTTSDALE



## End-to-End Steel Framing Solution

Your trusted steel framing partner with a complete ecosystem that integrates CAD, advanced engineering, detailing, and roll-forming for streamlined construction.

## Versatile Roll formers for Diverse Needs:

Precision roll forming equipment tailored for truss fabrication, modular builds, commercial framing, and beyond.

## Optimized for Local Production

Low-cost, efficient roll formers designed for small teams, ideal for on-site light gauge steel fabrication.

## High-Tech, Accessible Automation:

Advanced yet affordable steel framing technology with financing options, ideal for businesses of all sizes.



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ASSOCIATION OF THE  
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**NASH**  
NATIONAL ASSOC. OF STEEL-FRAMED HOUSING INC.



**CFSEI**  
COLD-FORMED STEEL  
ENGINEERS INSTITUTE

**SFIA**   
STEEL FRAMING INDUSTRY ASSOCIATION

